



**INGKE TECHNOLOGY CO., LIMITED**  
**Solution of Industrial Connector**

M SERIES CONNECTOR





INGKE Technology specializes in producing M-series connector, Circular Connector and waterproof, finished wire harness and OEM/ODM business, to provide customers with a comprehensive professional connection solutions. Since its establishment 1993, with technology as dependence and the market as direction, we have developed to be a competitive high-tech enterprise and a leading manufacturer of connectors.



After years of development, because of excellent products, rich product lines and high cost performance, our company is more and more popular with the majority of customers. In the environment of unmanned driving and industry 4.0, INGKE TECHNOLOGY products are widely used in wind power generation, high-speed rail, automobile manufacturing, intelligent transportation, intelligent manufacturing and so on, and gradually become the backbone of domestic industrial connectors. We have passed the ISO9001 system certification, and the implementation of 6S management policy, effectively ensure the quality of products.

Our company's sales network has been gradually built, and offices will be set up in major cities in China and more partners will be established around the world. We take "professional focus to do a good job in each product" concept, "to the highest quality, sincere service" the purpose of sincere service for customers.



# 产品目录

## DIRECTORY

**M5**

Connector

10

**M8**

Connector

13

**M9**

Connector

23

**M12**

Connector

27

**M16**

Connector

49

**M23**

Connector

55

**7/8**

Connector

60

# ISO9001

STRICTLY IN ACCORDANCE WITH THE ISO9001 QUALITY MANAGEMENT SYSTEM

1



## Experienced R&D Team

From connector research and development, mold making to production and processing, each link is controlled by senior engineers, and the whole team has rich experience in connector and wire harness processing.

2



## High quality production and testing equipment

From hardware processing, assembly, welding, injection molding and testing, we purchase advanced production equipment and testing equipment to ensure the production of high quality products, low production defect rate requirements.

3



## High quality production talents

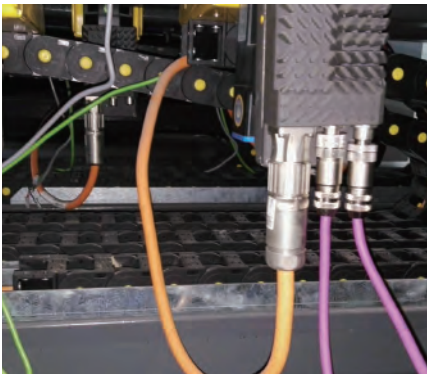
With the rapid growth of business and the rapid growth of production personnel, we have also established a perfect pre-job training, on-the-job further education and other training systems, so as to create a group of high-quality production talents.



# APPLICATION

PROFESSIONAL FOCUS ON PROVIDING A VARIETY OF SIGNAL、DATA、POWER TRANSMISSION CONNECTORS

## SERVO MOTOR



With the trend of networking and movement, the connection mode of servo motor is also upgraded, and the application of the connection demand of drag chain cable and high protection class is accelerated. The M12 A, D, X, S, T types and The M17, M23 series developed by INGKE TECHNOLOGY meet the needs of various specifications of motors.

## INDUSTRIAL CAMERA



The development of the Internet of Things IOT has promoted the rapid development of industrial cameras, which play a pivotal role in the industrial manufacturing and logistics industries. Harsh environment and ultra-high transmission requirements, INGKE TECHNOLOGY developed the M12 connector to better solve the industrial camera connection.

## RENEWABLE ENERGY



Energy comes from natural processes. Solar energy, wind energy, geothermal energy, hydraulic power, and some forms of biomass are the most common, cleaner and moresustainable sources of energy. In accordance with the development of renewable energy technology trends, INGKE keeps pace with the times and develops connectors and wire harness assemblies for power, signal and hybrid transmission, which can be used in wind power stations, wind turbines, solarpower stations, inverters, and natural gas, hydraulic power plants, simple toinstall, fast and reliable. Customized solutions provide one-stop service for specific needs.

## DESIGN AND MANUFACTURE OF PRECISION PERSONALIZED CONNECTION SOLUTIONS



### AEROSPACE & DRONE



To support reliable signal and data transmission under harsh environment about civil aircraft, commercial aviation industry, military aviation, drones, GPS Navigation is the basic requirement for connector. INGKE' M series and PUSH-PULL products can provide operable solution no matter how the environment is cold, vibration, high radiation, high humidity.

### INDUSTRIAL 4.0



INGKE' sensors/ actuators in the form of connectors, cable harness assemblies are perfectly suited for industrial equipment and machinery. They offer safety in harsh environmental conditions including corrosion, shock vibration, dust, moisture buildup as well as extremely adverse installation situations. The solutions act as a control system providing reliable connections in the key industrial machinery and factory automation markets.

### SMART CITY



With the popularity of smart city, traffic intelligence, data collection and other industries have higher requirements for video transmission and data transmission. Traffic signals, video surveillance and other connectors and feeder cable have also been a large number of applications.

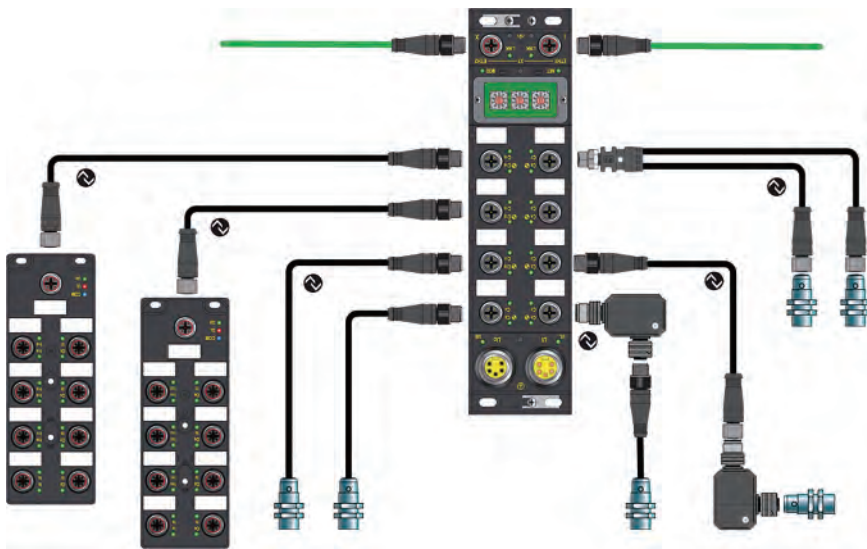
# PROTOCOL

## IO-LINK TECHNOLOGY

Standardized data interfaces are more and more widely used in industry to meet the distributed control of complex production systems and the increasing demand for rapid exchange of information and data. Different from the office field, the industrial environment applications put forward very strict requirements for connectors, connection technology and wiring, INGKE electric products have covered most of the current mainstream network bus protocol and field bus protocol products.

The series of products include assembly, prefabricated cable, through panel mount, PCB board and other types of installation solutions in all aspects.





Schematic diagram of IO-link connection technology

CANopen®

SERCOS  
the automation bus

EtherNet/IP™

CC-Link IE Field

CC-Link

DeviceNet™

EtherCAT®

PROFI<sup>®</sup>  
BUS

PROFI<sup>®</sup>  
NET

INTERBUS

AS<sup>®</sup>  
INTERFACE  
SAFETY AT WORK

CAT6A  
10 Gbit/s



# CONNECTION TECHNOLOGY

CONNECTORS OR COMPONENTS FULLY MEETS THE CUSTOMER'S SPECIFICATIONS

Instructions for use: Connectors and accessories are not allowed to be operated with power on or with load under normal use.

## SCREW CONNECTION

- Screw connection is a detachable electrical connection between the guide wire, screw, and terminal. Designed according to DIN/EN 60999/VDE 0609.
- Wide range of applicable wire specifications, no special tools, can be operated on site.

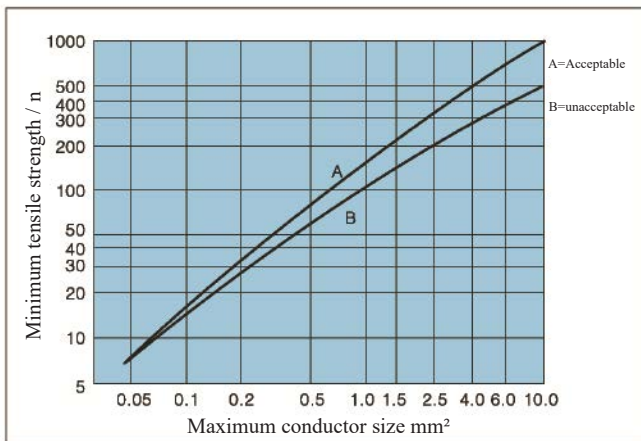
|             |      |    |      |
|-------------|------|----|------|
| Screw size  | M2.5 | M3 | M3.5 |
| Torque(Ncm) | 40   | 50 | 60   |

## SOLDERING CONNECTION

- Welding connections can be wired to conductors via electro-solder irons and weld'ers, or connectors to printed circuit boards. Solder joints and accessories are tested and signed according to DIN EN 60068 part 2-20 operation.
- Suitable for prefabricated cable connection, printed circuit board, easy and fast operation, high pin density.

## CRIMP CONNECTION

- Crimp connection is to use crimping tools to physically twist wires and conductors together, is a non-detachable electrical connection. Connection requirements according to DIN IEC 60352 Part 2.
- Suitable for field wiring, high reliability, high connection density characteristics.





# HOW TO ORDER(PART NUMBER)

**YK** **B** **08** - **P** **1** **03** **A** **SR** **M** - **L**  
① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

## ① Shielded / Unshielded

*P = Unshielded*  
*B = Shielded Pin(Ground Pin)*  
*S = Shielded*

## ② Connector's Size

*05 = M5 | 08 = M8 | 09 = M9 |*  
*12 = M12 | 16 = M16 | 23 = M23*  
*78 = 7/8 Connector*

## ③ Housing Material

*M = Metal (Brass, Nickel Plated)*  
*S = Metal (Brass, Nickel Plated)*  
*Panel-Mounting Connector > Shielding Pin.*  
*N = Metal (Brass, Nickel Plated)*  
*Overmolded-Connector > With Shielding Cable.*  
*P = Plastic (Nylon + GF, UL Approval).*  
*E = Metal with Electronic Wire*

## ④ Connector Gender

*1 = Male | 2 = Female*  
*3 = Male+Female*

## ⑤ Number of Pins

*M5, see page 12 electrical parameters.*  
*M8, see page 21 electrical parameters.*  
*M9, see page 26 electrical parameters.*  
*M12, see page 40 43 47 48 electrical parameters. M16,*  
*see page 54 electrical parameters.*  
*M23, see page 57 58 electrical parameters.*  
*7/8, see page 63 electrical parameters.*

## ⑥ Coding A, B, C, D, E, K, L, M, P, S, T, X or Y...

## ⑦ ⑧ Connector Type

### Panel Side Connector

⑦  
*SR = Solder Bucket Pin, Rear Mounting*  
*SF = Solder Bucket Pin, Front Mounting*  
*PR = PCB Pin, Rear Mounting*  
*PF = PCB Pin, Front Mounting*  
*RP = R/A PCB Pin, Rear Mounting*  
⑧  
*L = PG7 | P = PG9 | N = M12\*1.0 | M = M16\*1.5*

### Cable Size Connector

⑦  
*SN = Straight Over-molded Connector.*  
*RN = R/A Over-molded Connector.*  
⑧ **Cable Material**  
*V = PVC | U = PUR | T = TPU ...*

### Field-Attachable Connector

⑦  
*FN = Straight Field-Attachable Connector*  
*FR = Right Angle Field-Attachable Connector*  
⑧  
*L = Screw Connection*  
*H = Soldering Connection*  
*Y = Crimp Connection*

### SMT(SMD) Connector

*SDT = With Screw Nut.(Shown as follow 1)*  
*RST = With Screw Nut.(Shown as follow 2)*  
*FWT = Without Screw Nut*



## ⑨ Cable Length(mm)

*100 = 100mm*  
*1000 = 1000mm*  
...

\*Customized products and some products are not included in this list.

# M5 Series

Pins number: 3-4 pins

Plug: The length of cable can be customized

Socket: Front Mount Solder Type, Back Mount Solder Type and PCB board type

Waterproof grade: IP65 IP67 IP68


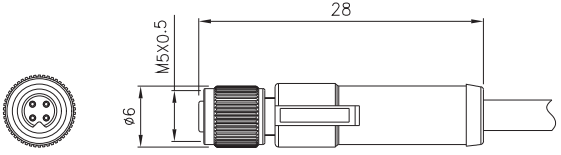

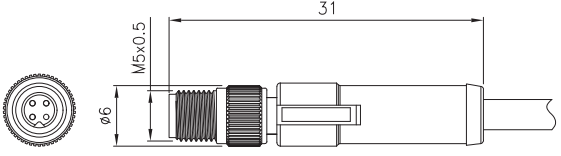

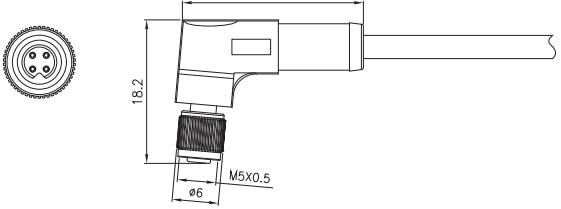

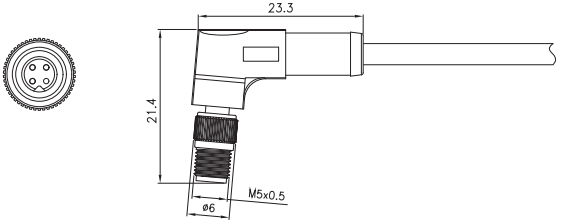

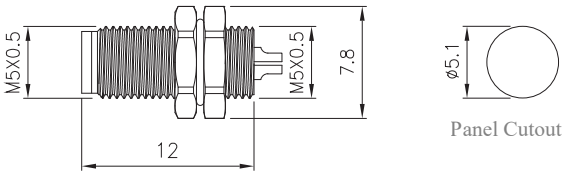

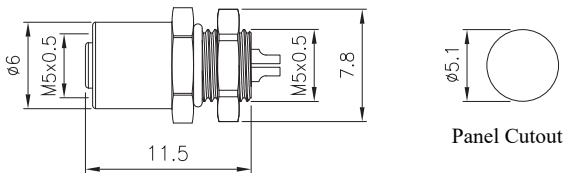

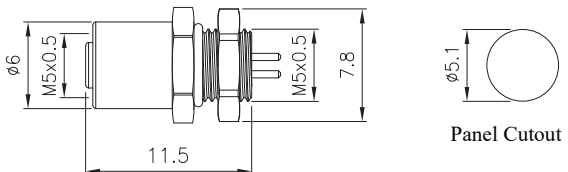

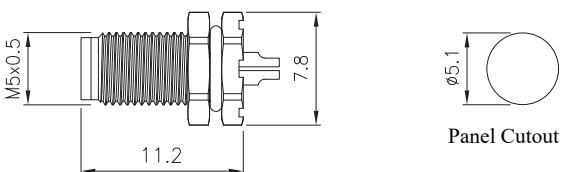
The products comply with IEC 61076-2-105 standard



## PRODUCT PARAMETERS

|   |   |
|---|---|
| Shell material: Brass nickel plated                   | Contact impedance: $\leq 3\text{m}\Omega$                   |
| Sealing material: Epoxy resin/Rubber                  | Durability: $\geq 500$ Cycles                               |
| Contact material: Phosphorus copper/Brass gold-plated | Insulation impedance: $\geq 100\text{M}\Omega$              |
| Insulator material: PA66                              | Temperature: $-25^{\circ}\text{C} \sim +85^{\circ}\text{C}$ |
| Molding material: TPU/PVC                             |   |



| Examples Picture  | Drawing NO. and Description   | Examples Drawing   |
|---|---|--|
|    | C0502S01<br>M5 Straight Female<br>Overmolded plug                     |    |
|    | C0501S02<br>M5 Straight Male<br>Overmolded plug                       |    |
|    | C0502R03<br>M5 Angled Female<br>Overmolded plug                       |    |
|   | C0501R04<br>M5 Angled Male<br>Overmolded plug                         |   |
|  | X0501F05<br>M5 Male Front Mount Socket<br>(Solder, Screw M5*0.5)      |  |
|  | X0502F06<br>M5 Female Front Mount Socket<br>(Solder, Screw M5*0.5)    |  |
|  | B0502F07<br>M5 Female Front Mount Socket<br>(PCB Mount, Screw M5*0.5) |  |
|  | X0501H08<br>M5 Male Rear Mount Socket<br>(Solder, Screw M5*0.5)       |  |

| Examples Picture | Drawing NO. and Description                            | Examples Drawing |
|------------------|--|------------------|
|                  | B0501H09<br>M5 Male Rear Mount Socket<br>(PCB Mount)   |                  |
|                  | X0502H10<br>M5 Female Rear Mount Socket<br>(Solder)    |                  |
|                  | B0502H11<br>M5 Female Rear Mount Socket<br>(PCB Mount) |                  |

## M5•ELECTRICAL PARAMETERS

| Pins | Male | Rated current | Rated voltage |     | Conductor size |                 | Female |
|------|------|---------------|---------------|-----|----------------|-----------------|--------|
|      |      |               | A/C           | D/C | AWG            | mm <sup>2</sup> |        |
| 3    |      | 1A            | 60V           | 60V | 26             | 0.14            |        |
| 4    |      | 1A            | 60V           | 60V | 26             | 0.14            |        |

## M5•PCB PINS ARRANGEMENT

| Pin  | 3 | 4 | Pin    | 3 | 4 |
|------|---|---|--------|---|---|
| Male |   |   | Female |   |   |

## M5•WIRE DEFINITION

| Pins   | Wire color |
|--------|------------|
| 3 Pins |            |
| 1      | BN         |
| 2      | -          |
| 3      | BU         |
| 4      | BK         |

| Pins   | Wire color |
|--------|------------|
| 4 Pins |            |
| 1      | BN         |
| 2      | WH         |
| 3      | BU         |
| 4      | BK         |

\* Wiring definition according to conventional standards, if according to the agreement or other please contact us

# M8 Series

Pins Number: 3 4 5 6 8 pins

Plug: assembly, overmolded cable type (length can be customized at will)

Most connectors are excellent for full shielding at 360 degrees

Socket: Front Mount Solder Type, Back Mount Solder Type and PCB board type


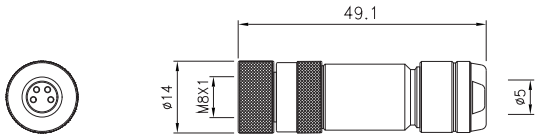

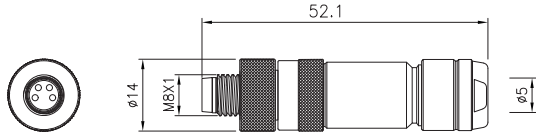

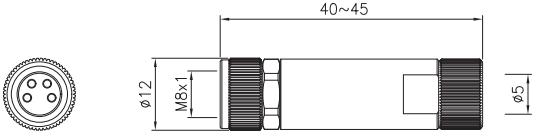

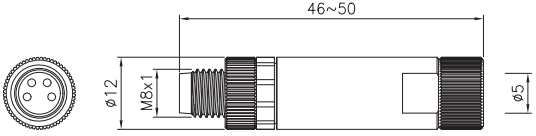

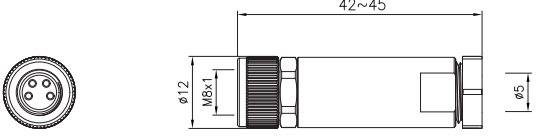

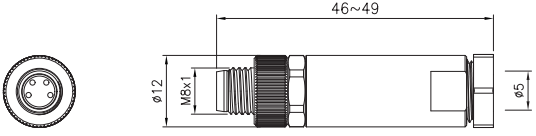

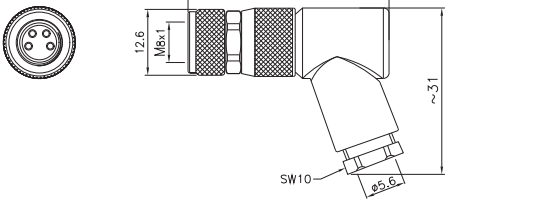
Waterproof grade: Ip65 IP67 IP68

Products comply with IEC 61076-2-104 standard


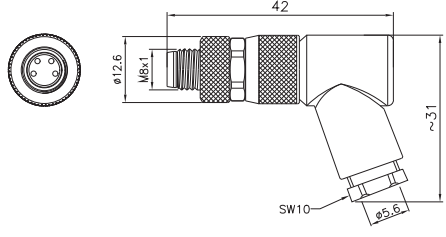

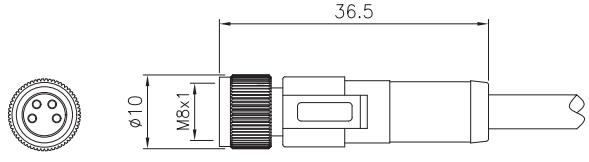

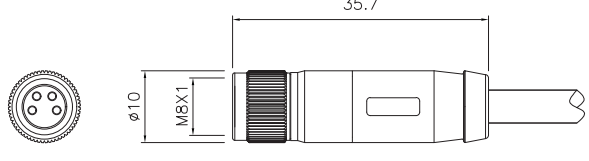

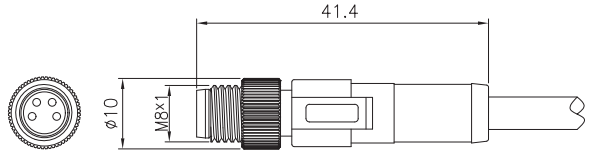

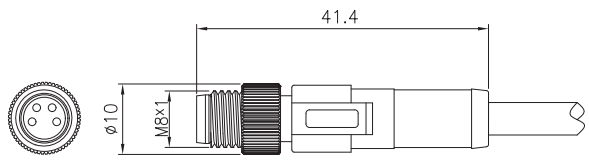

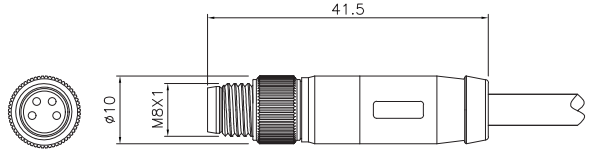

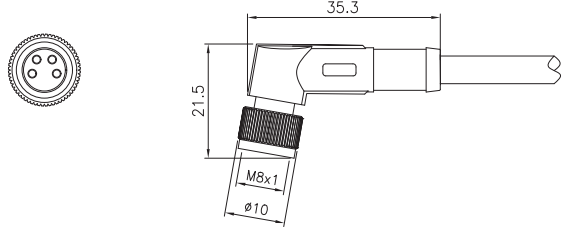



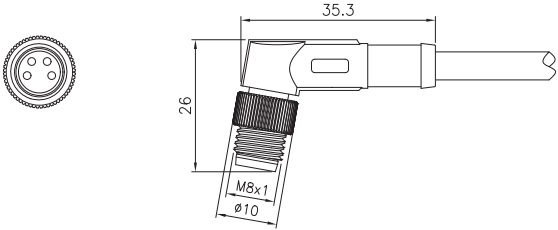

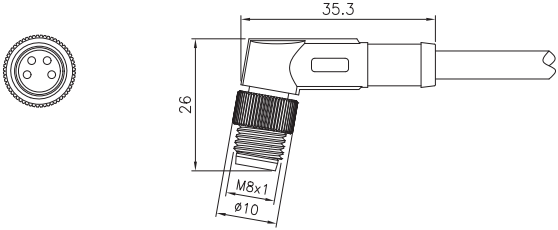

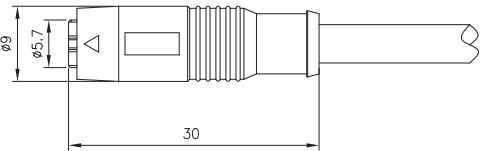

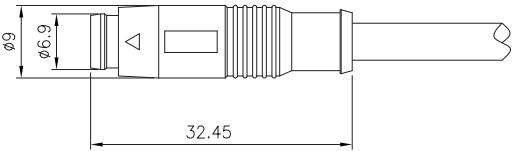

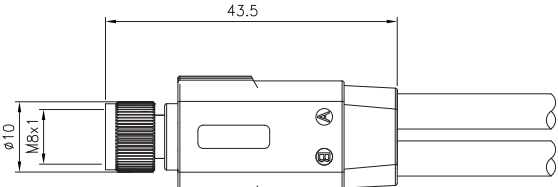

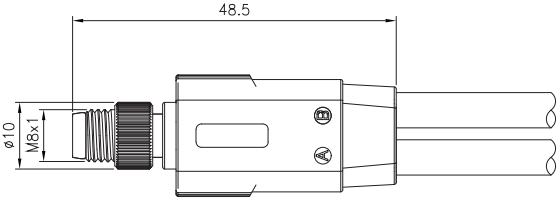

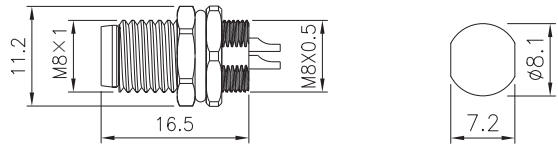
## PRODUCT PARAMETERS


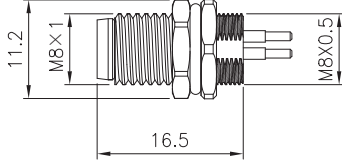
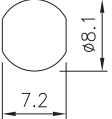

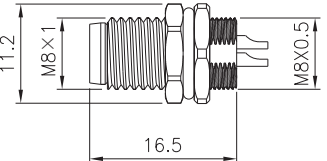
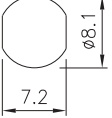

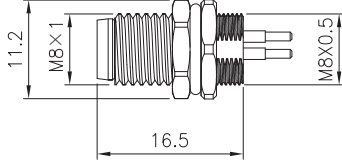
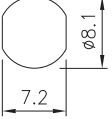

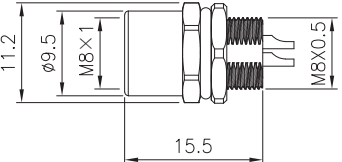
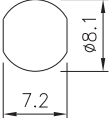

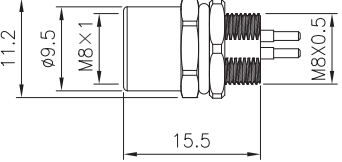
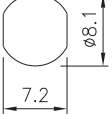

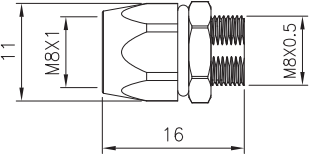
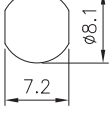

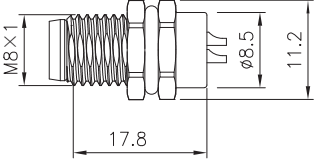
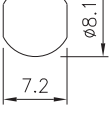
|  |   |
|--|---|
| Shell material: Brass nickel-plated/Zinc alloy nickel-plated | Contact impedance: $\leq 5\text{m}\Omega$                   |
| Sealing material: Epoxy resin/Rubber                         | Durability: $\geq 500$ Cycles                               |
| Contact material: Brass/Phosphorus copper gold-plated        | Insulation impedance: $\geq 100\text{M}\Omega$              |
| Insulator material: PA66                                     | Temperature: $-40^{\circ}\text{C} \sim +85^{\circ}\text{C}$ |
| Molding material : TPU/PVC                                   |   |


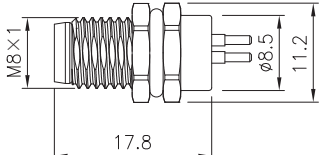
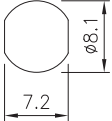

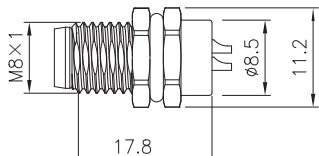
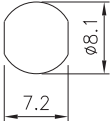

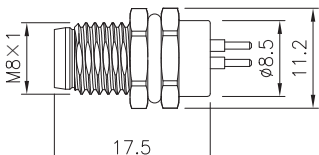
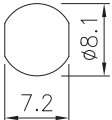

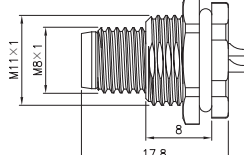
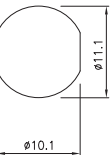

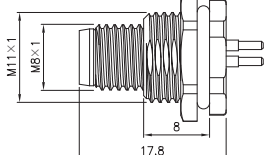
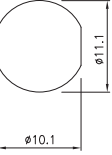

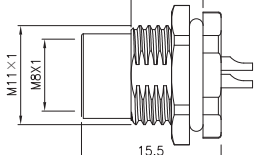
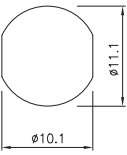

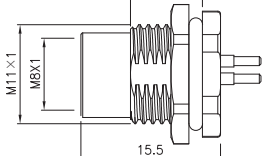
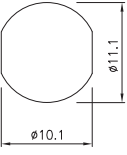
| Examples Picture  | Drawing NO. and Description                                     | Examples Drawing   |
|---|---|--|
|    | Z0802S01<br>M8 Straight Female Metal Plug<br>(Screw terminal)   |    |
|    | Z0801S02<br>M8 Straight Male Metal Plug<br>(Screw terminal)     |    |
|    | Z0802S03<br>M8 Straight Female Metal Plug<br>(Screw terminal)   |    |
|   | Z0801S04<br>M8 Straight Male Metal Plug<br>(Screw terminal)     |  |
|  | Z0802S05<br>M8 Straight Female Plastic Plug<br>(Screw terminal) |  |
|  | Z0801S06<br>M8 Straight Male Plastic Plug<br>(Screw terminal)   |  |
|  | Z0802R07<br>M8 Angled Female Plastic Plug<br>(Screw terminal)   |  |




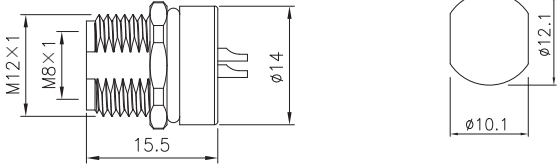

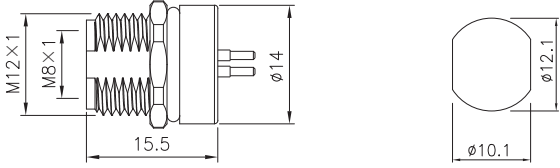

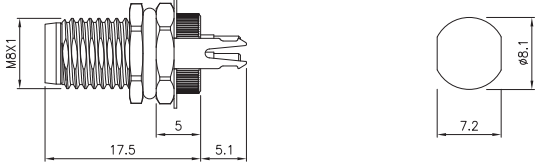

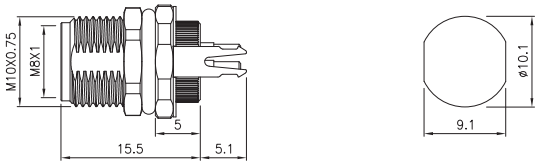

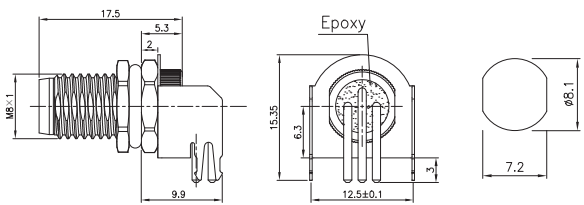

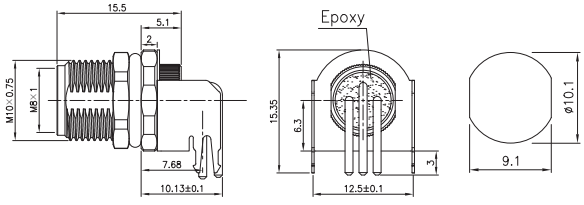

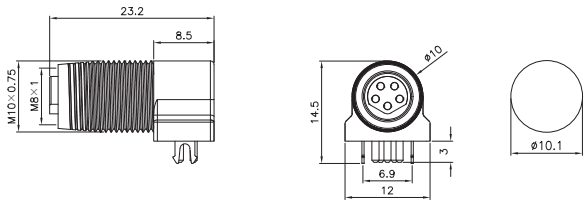
| Examples Picture   | Drawing NO. and Description  | Examples Drawing   |
|--|--|--|
|                               | <p>Z0801R08<br/>M8 Angled Male Plastic Plug<br/>(Screw terminal)</p>       |    |
| <p>Shielded/Unshielded</p>    | <p>C0802S09<br/>M8 Straight Female overmolded plug</p>                     |    |
| <p>Shielded/Unshielded</p>    | <p>C0802S10<br/>M8 Straight Female overmolded plug<br/>(with damping)</p>  |    |
| <p>Shielded/Unshielded</p>   | <p>C0801S11<br/>M8 Straight Male overmolded plug</p>                       |   |
| <p>Shielded/Unshielded</p>  | <p>C0801S12<br/>M8 Straight Male overmolded plug<br/>(Metal interface)</p> |  |
| <p>Shielded/Unshielded</p>  | <p>C0801S13<br/>M8 Straight Male overmolded plug<br/>(with damping)</p>    |  |
| <p>Shielded/Unshielded</p>  | <p>C0802R14<br/>M8 Angled Female overmolded plug</p>                       |  |

| Examples Picture  | Drawing NO. and Description                                      | Examples Drawing   |
|---|--|--|
|    | C0801R15<br>M8 Angled Male overmolded plug                       |    |
|    | C0801R16<br>M8 Angled Male overmolded plug<br>(Metal interface)  |    |
|    | C0802S17<br>M8 Straight Female overmolded plug<br>(push-pull)    |    |
|   | C0801S18<br>M8 Straight Male overmolded plug<br>(push-pull)      |  |
|  | F0802S19<br>M8 Female 1 to 2 overmolded plug                     |  |
|  | F0801S20<br>M8 Male 1 to 2 overmolded plug                       |  |
|  | X0801S21<br>M8 Male Front Mount Socket<br>(Solder, Screw M8*0.5) |  |

| Examples Picture  | Drawing NO. and Description   | Examples Drawing/Panel Cutout  |   |
|---|---|--|---|
|    | <p>B0801S22<br/>M8 Male Front Mount Socket<br/>(PCB, Screw M8*0.5)</p>                          |    |    |
|    | <p>X0801S23<br/>M8 Male Front Mount Socket<br/>(Solder, Screw M8*0.5)<br/>(Metal interface)</p> |    |    |
|    | <p>B0801S24<br/>M8 Male Front Mount Socket<br/>(PCB, Screw M8*0.5)<br/>(Metal interface)</p>    |    |    |
|  | <p>X0802S25<br/>M8 Female Front Mount Socket<br/>(Solder, Screw M8*0.5)</p>                     |  |  |
|  | <p>B0802S26<br/>M8 Female Front Mount Socket<br/>(PCB, Screw M8*0.5)</p>                        |  |  |
|  | <p>X0802S27<br/>M8 Female Front Mount Socket<br/>(Solder, Screw M8*0.5) (bullet type)</p>       |  |  |
|  | <p>X0801S28<br/>M8 Male Back Mount Socket<br/>(Solder, Screw M8*1)</p>                          |  |  |

| Examples Picture  | Drawing NO. and Description  | Examples Drawing/Panel Cutout  |   |
|---|--|--|---|
|    | <p>B0801S29<br/>M8 Male Back Mount Socket<br/>(PCB, Screw M8*1)</p>                          |    |    |
|    | <p>X0801S30<br/>M8 Male Back Mount Socket<br/>(Solder, Screw M8*1)<br/>(Metal interface)</p> |    |    |
|    | <p>B0801S31<br/>M8 Male Back Mount Socket<br/>(PCB, Screw M8*1)<br/>(Metal interface)</p>    |    |    |
|  | <p>X0801S32<br/>M8 Male Back Mount Socket<br/>(Solder, Screw M11*1)</p>                      |  |  |
|  | <p>B0801S33<br/>M8 Male Back Mount Socket<br/>(PCB, Screw M11*1)</p>                         |  |  |
|  | <p>X0802S34<br/>M8 Female Back Mount Socket<br/>(Solder, Screw M11*1)</p>                    |  |  |
|  | <p>B0802S35<br/>M8 Female Back Mount Socket<br/>(PCB, Screw M11*1)</p>                       |  |  |



| Examples Picture  | Drawing NO. and Description  | Examples Drawing/Panel Cutout  |
|---|--|--|
|    | <p>X0802S36<br/>M8 Female Back Mount Socket<br/>(Solder, Screw M12*1)</p>                              |    |
|    | <p>B0802S37<br/>M8 Female Back Mount Socket<br/>(PCB, Screw M12*1)</p>                                 |    |
|    | <p>B0801G38<br/>M8 Female Back Mount Socket<br/>(PCB, Screw M8*1)<br/>Grounded type</p>                |    |
|  | <p>B0802G39<br/>M8 Female Back Mount Socket<br/>(PCB, Screw M10*0.75)<br/>Grounded type</p>            |  |
|  | <p>B0801R40<br/>M8 Angled Male Back Mount<br/>Socket (PCB, Screw M8*1)<br/>Grounded type</p>           |  |
|  | <p>B0802R41<br/>M8 Angled Female Back<br/>Mount Socket<br/>(PCB, Screw M10*0.75)<br/>Grounded type</p> |  |
|  | <p>S0802R42<br/>M8 Angled Female Socket<br/>(PCB, Screw M10*0.75)</p>                                  |  |

| Examples Picture | Drawing NO. and Description                                  | Examples Drawing                               |
|------------------|--|--|
|                  | <p>Y0803C43<br/>M8 Y Type Adapter<br/>(PSS)</p>              |  |
|                  | <p>T0803C44<br/>M8 T Type Adapter<br/>(PSS)</p>              |  |
|                  | <p>I0801S45<br/>M8 I Type Adapter (PS)<br/>(Screw M11*1)</p> | <p style="text-align: right;">Panel Cutout</p> |
|                  | <p>I0801S46<br/>M8 I Type Adapter (PS)</p>                   |  |
|                  | <p>P0802S47<br/>M8 Female Ohm terminal plug<br/>120Ω</p>     |  |
|                  | <p>P0801S48<br/>M8 Male Ohm terminal plug<br/>120Ω</p>       |  |
|                  |  |  |

## M8 · DUST COVER

| M8 Plastic Dust Cover (Inner screw) |                     |             |
|-------------------------------------|---------------------|-------------|
|                                     | Ring inner diameter | Drawing NO. |
|                                     | φ 7.5mm             | C0801P49    |
| M8 Plastic Dust Cover (Outer screw) |                     |             |
|                                     | Ring inner diameter | Drawing NO. |
|                                     | φ 7.5mm             | C0802P52    |
| M8 Plastic Dust Cover (Outer screw) |                     |             |
|                                     | Ring inner diameter | Drawing NO. |
|                                     | φ M8                | C0802P55    |

| M8 All-Metal Dust Cover (Inner screw) |                     |             |
|---------------------------------------|---------------------|-------------|
|                                       | Ring inner diameter | Drawing NO. |
|                                       | φ 8mm               | C0801M50    |
|                                       | φ 10mm              | C0801M51    |
| M8 All-Metal Dust Cover (Outer screw) |                     |             |
|                                       | Ring inner diameter | Drawing NO. |
|                                       | φ 8mm               | C0802M53    |
|                                       | φ 10mm              | C0802M54    |

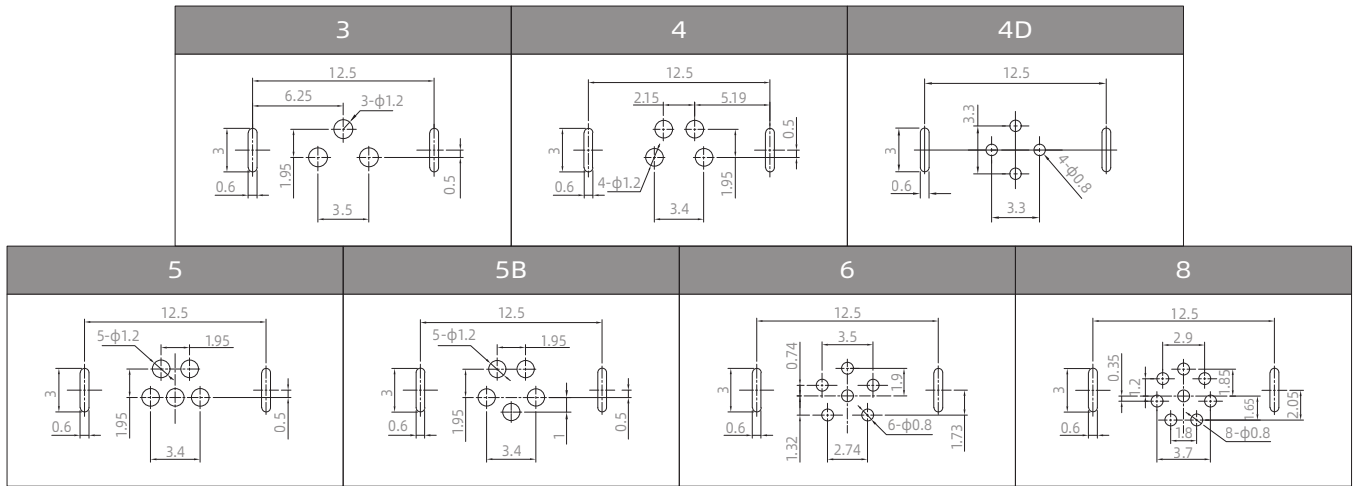
## M8 · ELECTRICAL PARAMETERS

| Pins | Male Code(Orientation) |   |   | Rated Current              | Rated voltage |     | Wire Gauge |                 | Female Code(Orientation) |   |   |
|------|------------------------|---|---|----------------------------|---------------|-----|------------|-----------------|--------------------------|---|---|
|      | A                      | B | D |                            | A/C           | D/C | AWG        | mm <sup>2</sup> | A                        | B | D |
| 3    |                        |   |   | 3A                         | 60V           | 60V | 24         | 0.25            |                          |   |   |
| 4    |                        |   |   | (A-Code):3A<br>(D-Code):4A | 60V           | 60V | 24         | 0.25            |                          |   |   |
| 5    |                        |   |   | 3A                         | 30V           | 30V | 24         | 0.25            |                          |   |   |
| 6    |                        |   |   | 1.5A                       | 30V           | 30V | 26         | 0.14            |                          |   |   |
| 8    |                        |   |   | 1.5A                       | 30V           | 30V | 26         | 0.14            |                          |   |   |

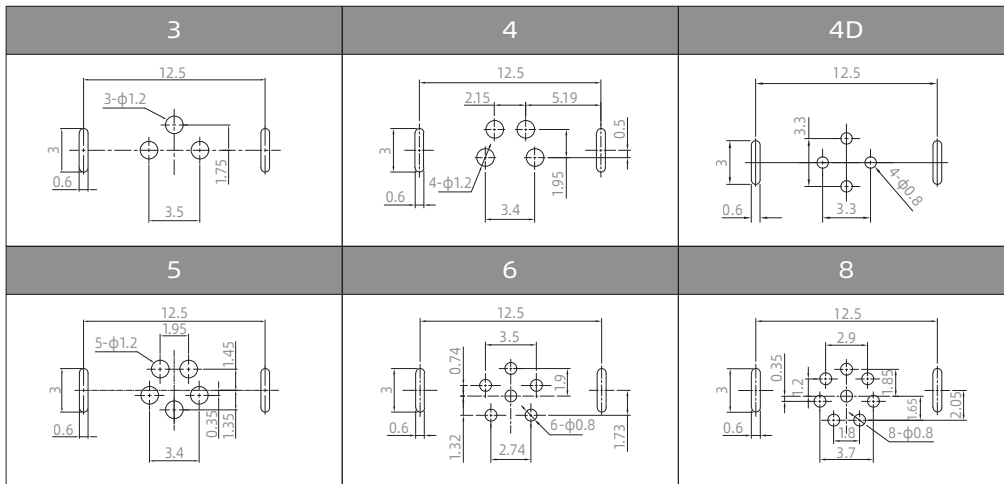
## M8 · PCB PINS ARRANGEMENT

| 3 | 4 | 4D | 5B | 6 | 8 |
|---|---|----|----|---|---|
|   |   |    |    |   |   |

## M8 · PCB ANGLED PINS ARRANGEMENT



## M8 · PCB STRAIGHT PINS ARRANGEMENT



## M8 · WIRE DEFINITION

| Pins | Wire core color |  |
|------|-----------------|--|
|      | 3 Pin           |  |
| 1    | BN              |  |
| 2    | -               |  |
| 3    | BU              |  |
| 4    | BK              |  |

| Pins | Wire core color |  |               |  |
|------|-----------------|--|---------------|--|
|      | 4 Pin A-Code    |  | 4 Pins D-Code |  |
| 1    | BN              |  | YE            |  |
| 2    | WH              |  | WH            |  |
| 3    | BU              |  | OG            |  |
| 4    | BK              |  | BU            |  |

| Pins | Wire core color |  |               |  |
|------|-----------------|--|---------------|--|
|      | 5 Pins A-Code   |  | 5 Pins B-Code |  |
| 1    | BN              |  | BN            |  |
| 2    | WH              |  | WH            |  |
| 3    | BU              |  | BU            |  |
| 4    | BK              |  | BK            |  |
| 5    | GY              |  | GY            |  |

| Pins | Wire core color |  |
|------|-----------------|--|
|      | 6 Pin           |  |
| 1    | BN              |  |
| 2    | WH              |  |
| 3    | BU              |  |
| 4    | BK              |  |
| 5    | GY              |  |
| 6    | PK              |  |

| Pins | Wire core color |  |
|------|-----------------|--|
|      | 8 Pin           |  |
| 1    | WH              |  |
| 2    | BN              |  |
| 3    | GN              |  |
| 4    | YE              |  |
| 5    | GY              |  |
| 6    | PK              |  |
| 7    | BU              |  |
| 8    | RD              |  |

\* Wiring definition according to conventional standards, if according to the agreement or other please contact our sales.

# M9 Series

Pins Number: 2-8 pins

Most connectors are excellent for full shielding at 360 degrees

Plug: assembly, overmolded cable type (length can be customized at will)


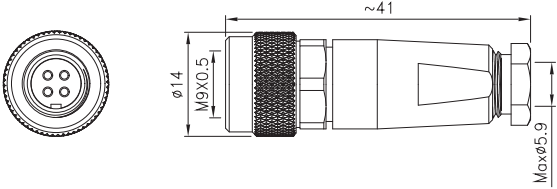

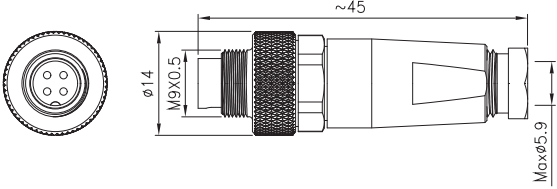

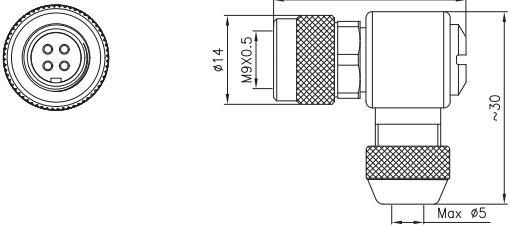

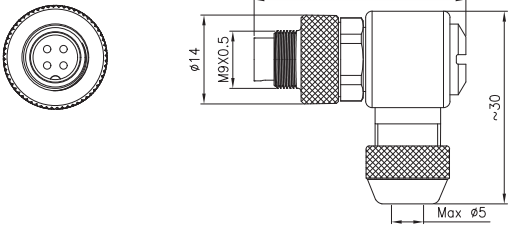

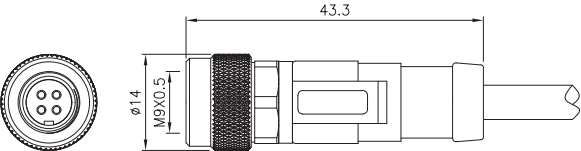

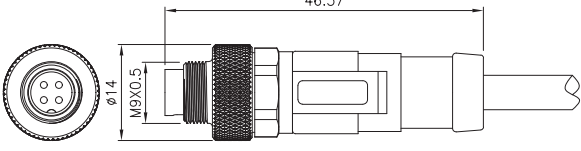

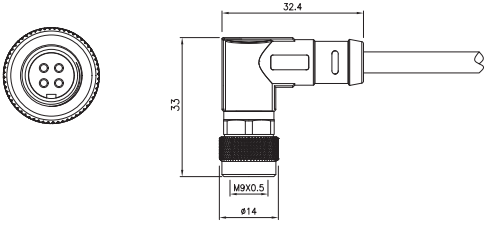
Socket: Front Mount Solder Type, Back Mount Solder Type and PCB board type

Waterproof grade: IP65 IP67 IP68


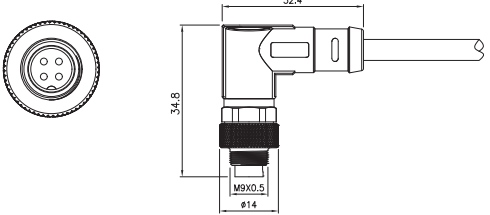

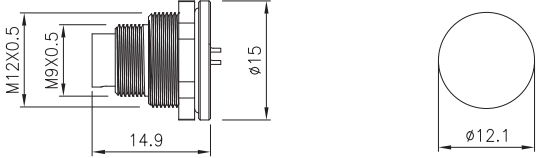

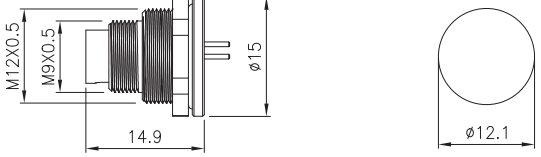

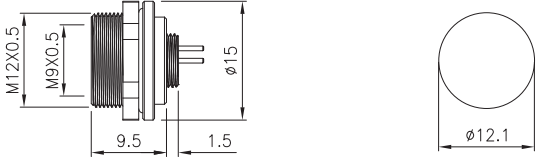


## PRODUCT PARAMETERS

|  |   |
|--|---|
| Shell material: Brass nickel-plated/Zinc alloy nickel-plated | Contact impedance: $\leq 3\text{m}\Omega$                   |
| Sealing material: Epoxy resin/Rubber                         | Wiring range: 3.0~5.0mm                                     |
| Contact material: Brass/Phosphorus copper gold-plated        | Insulation impedance: $\geq 100\text{M}\Omega$              |
| Insulator material: PA66                                     | Temperature: $-40^{\circ}\text{C} \sim +85^{\circ}\text{C}$ |
| Molding material: TPU/PVC                                    |   |

| Examples Picture   | Drawing NO. and Description                                    | Examples Drawing   |
|--|--|--|
|                               | <p>Z0902S01<br/>M9 Straight Female Metal Plug<br/>(Solder)</p> |    |
|                               | <p>Z0901S02<br/>M9 Straight Male Metal Plug<br/>(Solder)</p>   |    |
|                               | <p>Z0902R03<br/>M9 Angled Female Metal Plug<br/>(Solder)</p>   |    |
|                             | <p>Z0901R04<br/>M9 Angled Male Metal Plug<br/>(Solder)</p>     |   |
| <p>Shielded/Unshielded</p>  | <p>C0902S05<br/>M9 Straight Female<br/>Overmolded plug</p>     |  |
| <p>Shielded/Unshielded</p>  | <p>C0901S06<br/>M9 Straight Male<br/>Overmolded plug</p>       |  |
| <p>Shielded/Unshielded</p>  | <p>C0902R07<br/>M9 Angled Female<br/>Overmolded plug</p>       |  |



| Examples Picture  | Drawing NO. and Description                                  | Examples Drawing/Panel Cutout  |
|---|--|--|
|    | <p>C0901R08<br/>M9 Angled Male<br/>Overmolded plug</p>       |    |
|    | <p>X0901S09<br/>M9 Male Front Mount Socket<br/>(Solder)</p>  |    |
|    | <p>X0902S10<br/>M9 Male Front Mount Socket<br/>(Solder)</p>  |    |
|  | <p>X0901S11<br/>M9 Male Back Mount Socket<br/>(Solder)</p>   |  |
|  | <p>B0901S12<br/>M9 Male Back Mount Socket<br/>(PCB)</p>      |  |
|  | <p>X0902S13<br/>M9 Female Back Mount Socket<br/>(Solder)</p> |  |
|  | <p>B0902S14<br/>M9 Female Back Mount<br/>Socket (PCB)</p>    |  |

## M9 · ELECTRICAL PARAMETERS

| Pins | Male | Rated Current | Rated voltage |      | Wire Gauge |                 | Female |
|------|------|---------------|---------------|------|------------|-----------------|--------|
|      |      |               | A/C           | D/C  | AWG        | mm <sup>2</sup> |        |
| 2    |      | 4A            | 125V          | 125V | 24         | 0.25            |        |
| 3    |      | 4A            | 125V          | 125V | 24         | 0.25            |        |
| 4    |      | 3A            | 125V          | 125V | 24         | 0.25            |        |
| 5    |      | 3A            | 125V          | 125V | 24         | 0.25            |        |
| 6    |      | 1A            | 125V          | 125V | 26         | 0.14            |        |
| 7    |      | 1A            | 125V          | 125V | 26         | 0.14            |        |
| 8    |      | 1A            | 125V          | 125V | 26         | 0.14            |        |

## M9 · PCB PINS ARRANGEMENT

| Pins   | 2A | 3A | 4A | 5A | 6A | 7A | 8A |
|--------|----|----|----|----|----|----|----|
| Male   |    |    |    |    |    |    |    |
| Female |    |    |    |    |    |    |    |

## M9 · WIRE DEFINITION

| Pin   | Wire core color | Pin   | Wire core color | Pin   | Wire core color | Pin   | Wire core color | Pin   | Wire core color |
|-------|-----------------|-------|-----------------|-------|-----------------|-------|-----------------|-------|-----------------|
| 2 Pin |                 | 3 Pin |                 | 6 Pin |                 | 7 Pin |                 | 8 Pin |                 |
| 1     | BN              | 1     | BN              | 1     | BN              | 1     | WH              | 1     | WH              |
| 2     | BU              | 2     | BU              | 2     | WH              | 2     | BN              | 2     | BN              |
|       |                 | 3     | BK              | 3     | BU              | 3     | GN              | 3     | GN              |
|       |                 |       |                 | 4     | BK              | 4     | YE              | 4     | YE              |
|       |                 |       |                 | 5     | GY              | 5     | GY              | 5     | GY              |
|       |                 |       |                 | 6     | PK              | 6     | PK              | 6     | PK              |
|       |                 |       |                 |       |                 | 7     | BU              | 7     | BU              |
|       |                 |       |                 |       |                 |       |                 | 8     | RD              |

\* Wiring definition according to conventional standards, if according to the agreement or other please contact our sales.

# M12 Series

Metal housing connector excellent 360° full shielding, new more damped design

Products comply with IEC 61076-2-101 Industry 4.0 agreement, NEMA2000 standard

Plug: assembled type, injection molding with cable type (length can be customized)

Socket: Front Mount Solder type, Back Mount Solder type and PCB type


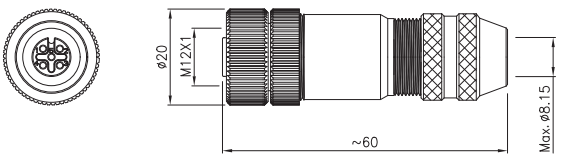

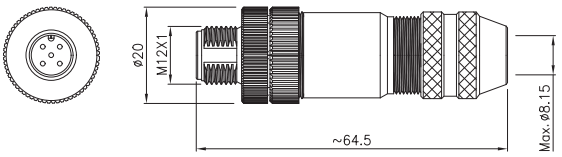

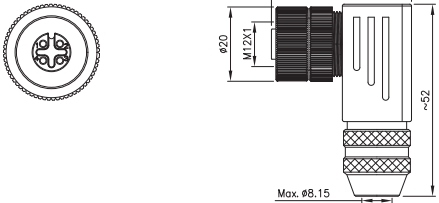

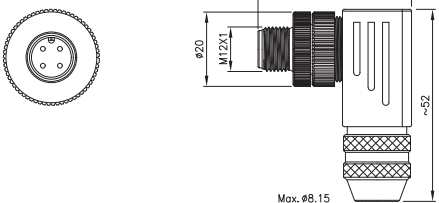

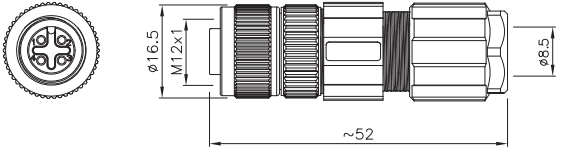

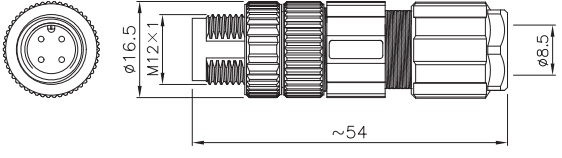

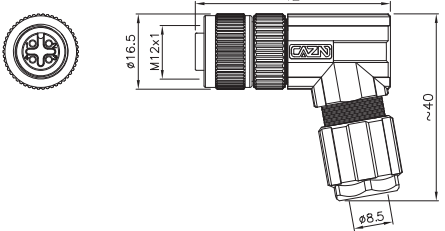
Number of pins: 2, 3, 4, 5, 6, 8, 12, 17 pins

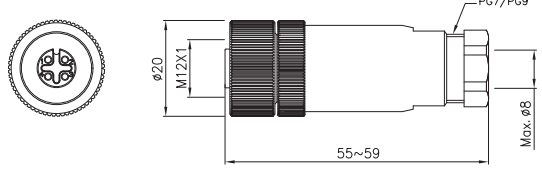

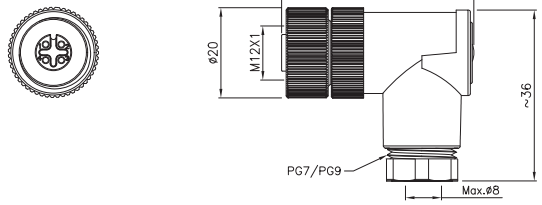


Waterproof grade: IP65 IP67 IP68


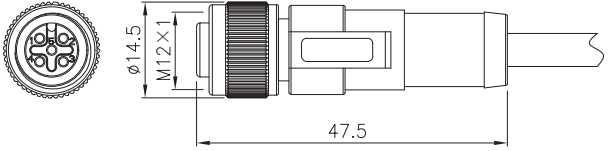

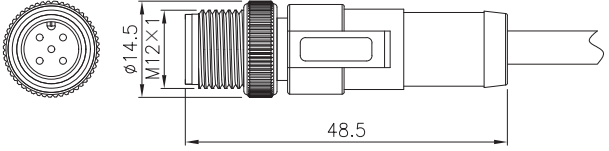

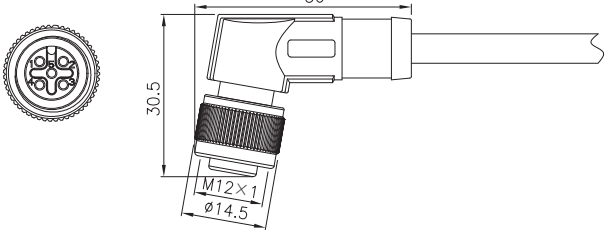

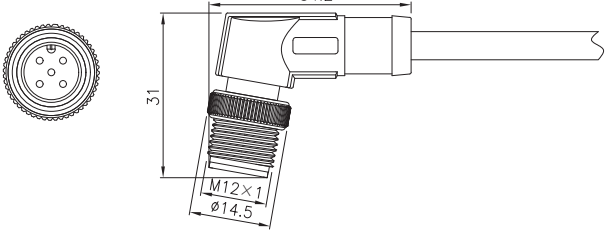

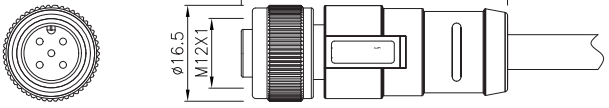

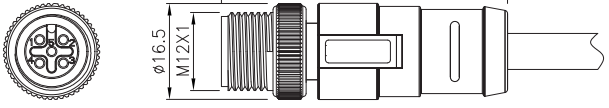

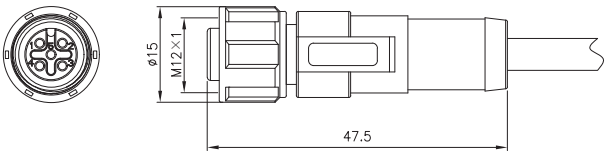


## PRODUCT PARAMETERS


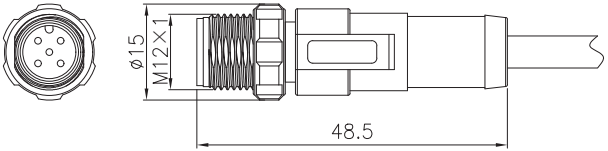

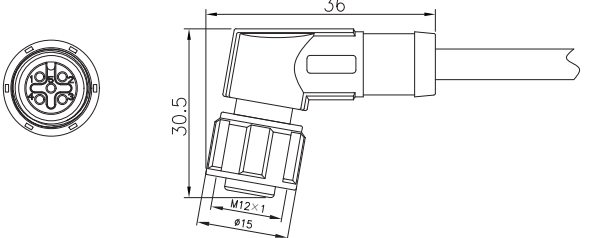

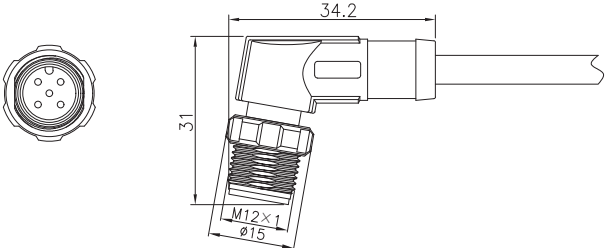

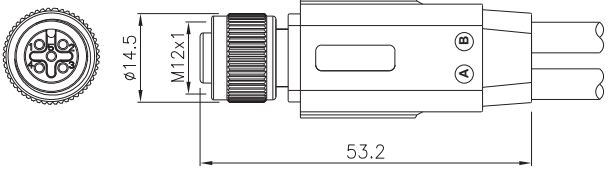

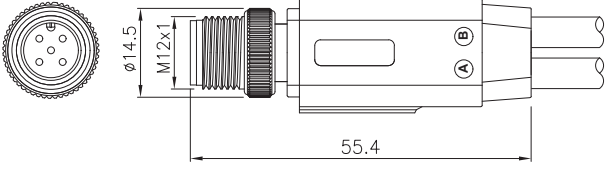

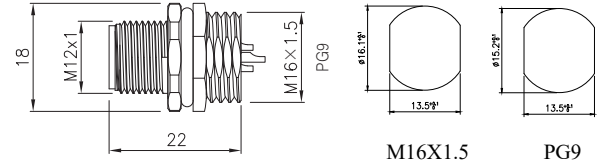

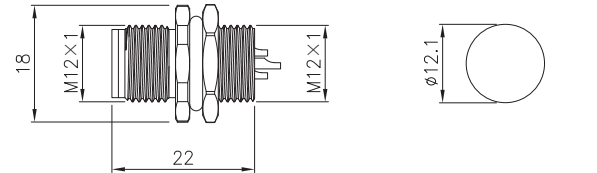
|   |   |
|---|---|
| Shell material: Brass,Zinc alloy nickel-plated/PA-GF  | Contact impedance: $\leq 5\text{m}\Omega$   |
| Sealing material: Epoxy resin/Rubber                  | Durability: $\geq 500$ Cycles   |
| Contact material: Brass/Phosphorus copper gold-plated | Execution standard: IEC 61076-2-101(A,B,C,D,P Code)<br>IEC 61076-2-111(K,L,M,S,T Code)<br>IEC 61076-2-109(X-Code) |
| Insulator material: PA+GF/TPU                         | Temperature: $-40^{\circ}\text{C} \sim +85^{\circ}\text{C}$   |
| Molding material: TPU/PVC                             | Waterproof grade: IP67 IP68   |


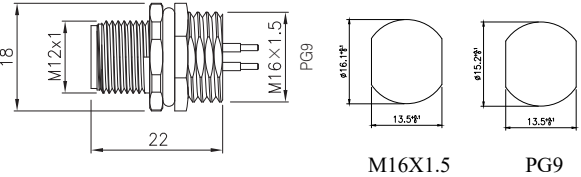

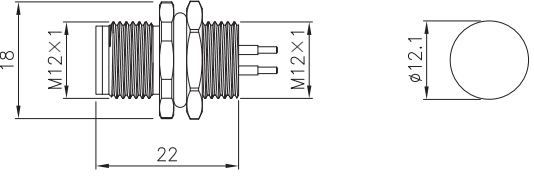

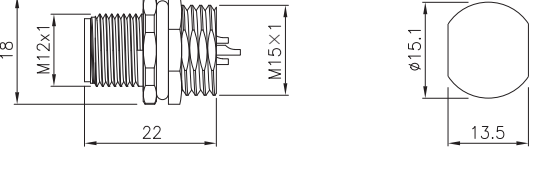

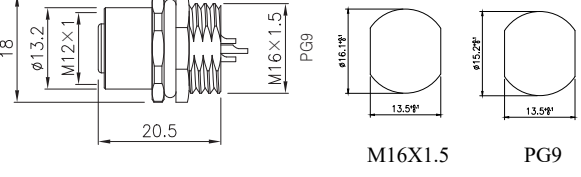

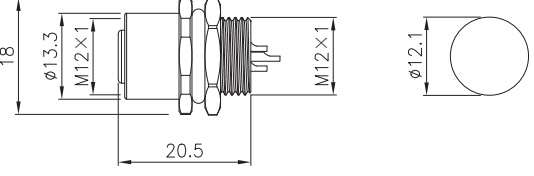

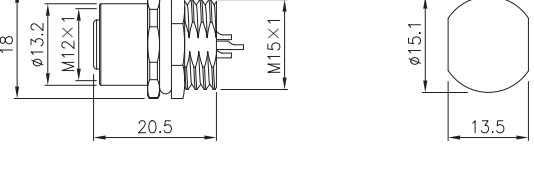

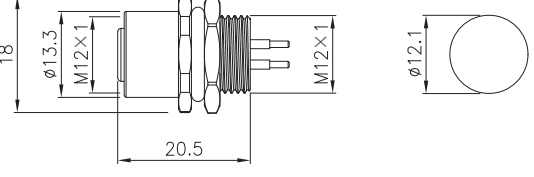
| Examples Picture  | Drawing NO. and Description                            | Examples Drawing  |
|---|--|---|
|    | Z1202S01<br>M12 Straight Female Metal Plug<br>(Screw)  |     |
|    | Z1201S02<br>M12 Straight Male Metal Plug<br>(Screw)    |     |
|    | Z1202R03<br>M12 Angled Female Metal Plug<br>(Screw)    |     |
|  | Z1201R04<br>M12 Angled Male Metal Plug<br>(Screw)      |   |
|  | Z1202S05<br>M12 Straight Female Metal Plug<br>(Solder) |   |
|  | Z1201S06<br>M12 Straight Male Metal Plug<br>(Solder)   |   |
|  | Z1202R07<br>M12 Angled Female Metal Plug<br>(Solder)   |  |


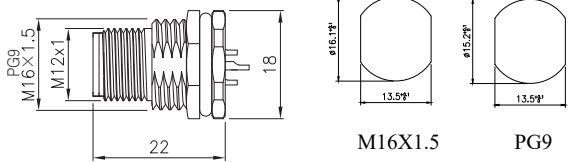

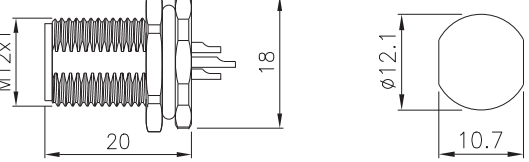

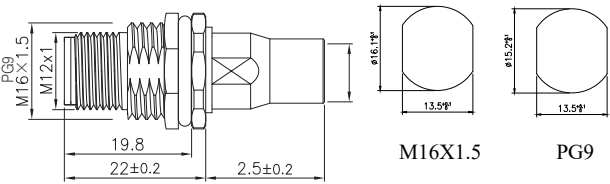

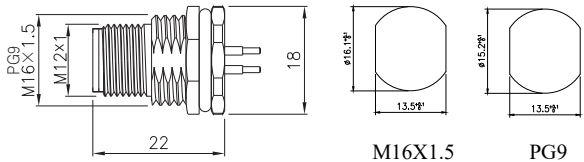

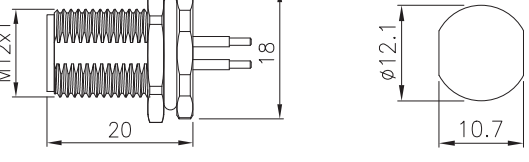

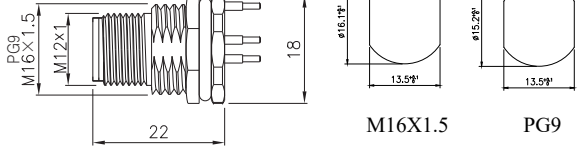

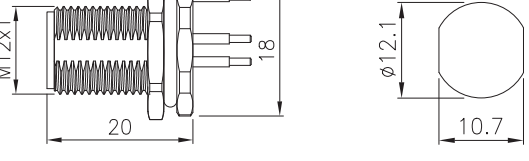
| Examples Picture  | Drawing NO. and Description                                       | Examples Drawing   |
|---|---|--|
|    | <p>Z1201R08<br/>M12 Angled Male Metal Plug<br/>(Solder)</p>       |   |
|    | <p>Z1202S09<br/>M12 Straight Female Plastic Plug<br/>(Screw)</p>  |    |
|    | <p>Z1201S10<br/>M12 Straight Male Plastic Plug<br/>(Screw)</p>    |    |
|  | <p>Z1202R11<br/>M12 Angled Female Plastic Plug<br/>(Screw)</p>    |  |
|  | <p>Z1201R12<br/>M12 Angled Male Plastic Plug<br/>(Screw)</p>      |  |
|  | <p>Z1202S13<br/>M12 Straight Female Plastic Plug<br/>(Solder)</p> |  |
|  | <p>Z1201S14<br/>M12 Straight Male<br/>Plastic Plug (Solder)</p>   |  |


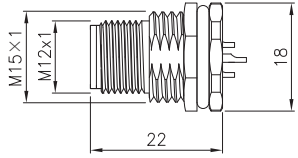
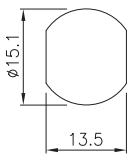

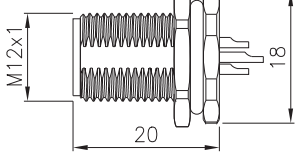
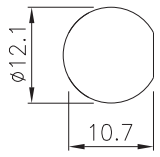

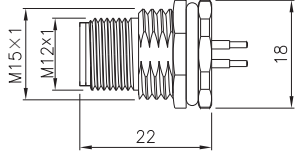
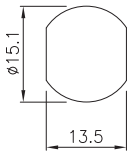

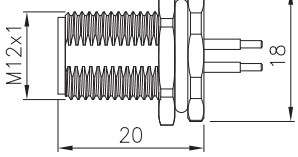
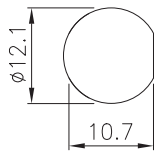

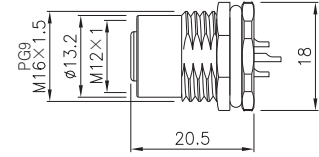
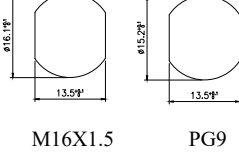

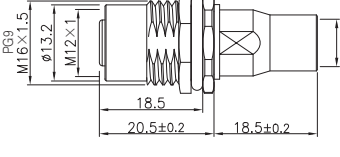
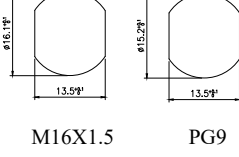

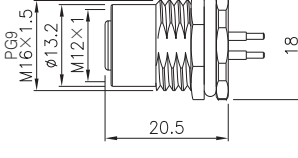
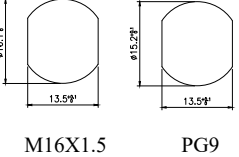
| Examples Picture  | Drawing NO. and Description  | Examples Drawing   |
|---|--|--|
|    | C1202S15<br>M12 Straight Female<br>Overmolded plug                           |    |
|    | C1201S16<br>M12 Straight Male<br>Overmolded plug                             |    |
|    | C1202R17<br>M12 Angled Female<br>Overmolded plug                             |    |
|   | C1201R18<br>M12 Angled Male<br>Overmolded plug                               |   |
|  | C1202S19<br>M12 Straight Female<br>Overmolded plug (with damping)            |  |
|  | C1201S20<br>M12 Straight Male<br>Overmolded plug (with damping)              |  |
|  | C1202S21<br>M12 Straight Female overmolded<br>plug (Plastic nut, Unshielded) |  |


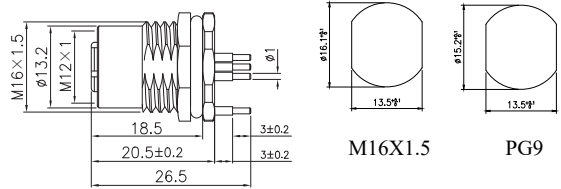

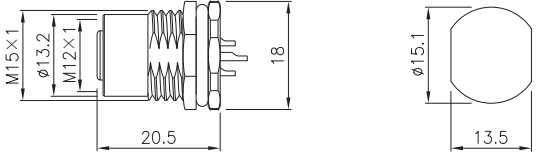

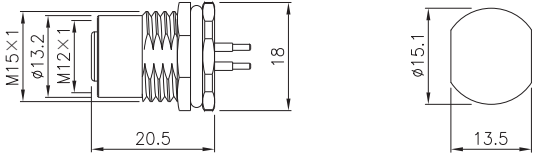
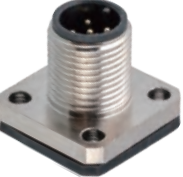
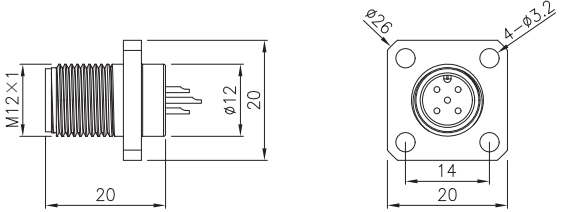

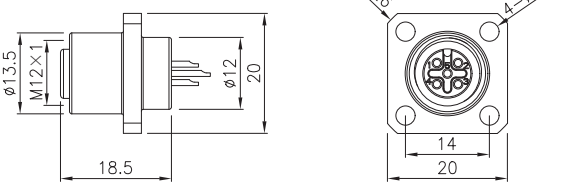

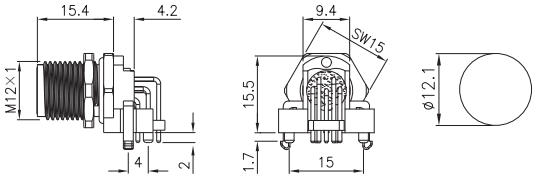

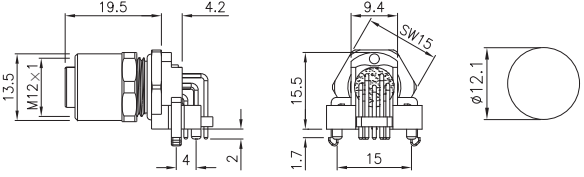



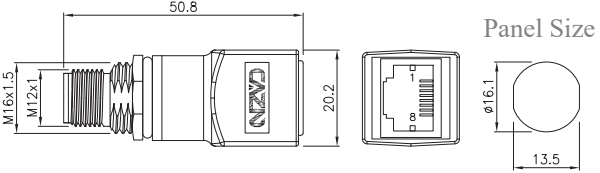

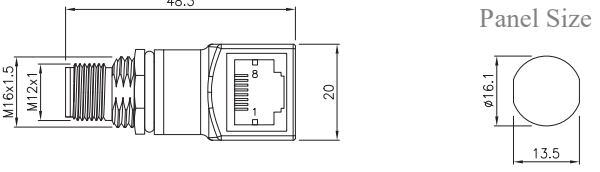

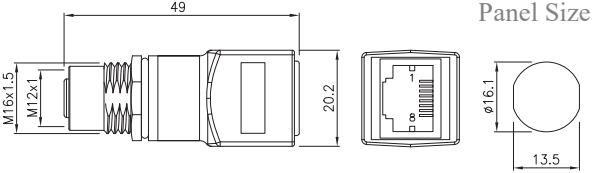

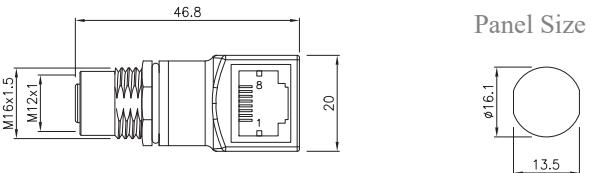

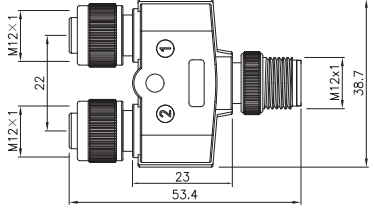

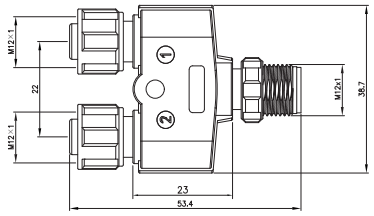

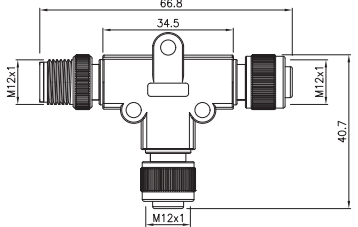
| Examples Picture   | Drawing NO. and Description   | Examples Drawing  |
|--|---|---|
|                               | <p>C1201S22<br/>M12 Straight Male overmolded plug<br/>(Plastic nut, Unshielded)</p> |   |
|                               | <p>C1202R23<br/>M12 Angled Female overmolded plug<br/>(Plastic nut, Unshielded)</p> |   |
|                               | <p>C1201R24<br/>M12 Angled Male overmolded plug<br/>(Plastic nut, Unshielded)</p>   |   |
|                              | <p>F1202S25<br/>M12 Female 1 to 2 overmolded plug</p>                               |   |
|                             | <p>F1201S26<br/>M12 Male 1 to 2 overmolded plug</p>                                 |   |
| <p>Screw M16x1.5 / PG9</p>  | <p>X1201F27<br/>M12 Male Front Mount Socket<br/>(Solder)</p>                        | <p style="text-align: right;">Panel Size</p>  |
|                             | <p>X1201F28<br/>M12 Male Front Mount Socket<br/>(Solder, Screw M12*1)</p>           | <p style="text-align: right;">Panel Size</p>  |

| Examples Picture  | Drawing NO. and Description  | Examples Drawing   |
|---|--|--|
|    | <p>B1201F29<br/>M12 Male Front Mount Socket<br/>(PCB)</p>                                |    |
|    | <p>B1201F30<br/>M12 Male Front Mount Socket<br/>(PCB, Screw M12*1)</p>                   |    |
|    | <p>X1201F31<br/>M12 Male Front Mount Socket<br/>(Solder, Screw M15*1) Plastic type</p>   |    |
|  | <p>X1202F32<br/>M12 Female Front Mount Socket<br/>(Solder)</p>                           |  |
|  | <p>X1202F33<br/>M12 Female Front Mount Socket<br/>(Solder, Screw M12*1)</p>              |  |
|  | <p>X1202F34<br/>M12 Female Front Mount Socket<br/>(Solder, Screw M15*1) Plastic type</p> |  |
|  | <p>B1202F35<br/>M12 Female Front Mount Socket<br/>(PCB, Screw M12*1)</p>                 |  |

| Examples Picture  | Drawing NO. and Description   | Examples Drawing / Panel Size  |
|---|---|--|
|    | X1201H36<br>M12 Male Rear Mount Socket<br>(Solder)                                      |    |
|    | X1201H37<br>M12 Male Rear Mount Socket<br>(Solder, Screw M12*1)                         |    |
|    | G1201H38<br>M12 Male Rear Mount Socket<br>(Solder, Shielded)                            |    |
|  | B1201H39<br>M12 Male Rear Mount Socket<br>(PCB)   |  |
|  | B1201H40<br>M12 Male Rear Mount Socket<br>(PCB, Screw M12*1)                            |  |
|  | B1201H41<br>M12 Male Rear Mount Socket<br>PCB, Grounded type(Shield)                    |  |
|  | B1201H42<br>M12 Male Rear Mount Socket<br>PCB, Screw M12*1, Grounded type<br>((Shield)) |  |

| Examples Picture   | Drawing NO. and Description   | Examples Drawing / Panel Size  |   |
|--|---|--|---|
|                               | <p>X1201H43<br/>M12 Male Rear Mount Socket<br/>(Solder, Screw M15*1) Plastic type</p> |    |    |
|                               | <p>X1201H44<br/>M12 Male Rear Mount Socket<br/>(Solder, Screw M12*1) Plastic type</p> |    |    |
|                               | <p>B1201H45<br/>M12 Male Rear Mount Socket<br/>(PCB, Screw M15*1) Plastic type</p>    |    |    |
|                             | <p>B1201H46<br/>M12 Male Rear Mount Socket<br/>(PCB, Screw M12*1) Plastic type</p>    |  |  |
| <p>Screw M16X1.5 / PG9</p>  | <p>X1202H47<br/>M12 Female Rear Mount Socket (Solder)</p>                             |  |  |
| <p>Screw M16X1.5 / PG9</p>  | <p>G1202H48<br/>M12 Female Rear Mount Socket (Solder, Shielded)</p>                   |  |  |
| <p>Screw M16X1.5 / PG9</p>  | <p>B1202H49<br/>M12 Female Rear Mount Socket (PCB)</p>                                |  |  |

| Examples Picture   | Drawing NO. and Description   | Examples Drawing / Panel Size  |
|--|---|--|
|                                 | <p>B1202H50<br/>M12 Female Rear Mount Socket<br/>PCB, Grounded type(Shield)</p>             |    |
|                                 | <p>X1202H51<br/>M12 Female Rear Mount Socket<br/>(Solder, Screw M15*1)<br/>Plastic type</p> |    |
|                                 | <p>B1202H52<br/>M12 Female Rear Mount Socket<br/>(PCB, Screw M15*1)<br/>Plastic type</p>    |    |
|                               | <p>X1201C53<br/>M12 Male Square Socket<br/>(Solder, 14*14)</p>                              |   |
|                               | <p>X1202C54<br/>M12 Female Square Socket<br/>(Solder, 14*14)</p>                            |  |
| <p>Shielded / Unshielded</p>  | <p>B1201R55<br/>M12 Angled Male Rear Mount<br/>Socket (PCB, Screw M12*1)</p>                |  |
| <p>Shielded / Unshielded</p>  | <p>B1202R56<br/>M12 Angled Female Rear Mount<br/>Socket (PCB, Screw M12*1)</p>              |  |

| Examples Picture  | Drawing NO. and Description                                 | Examples Drawing  |
|---|---|---|
|    | <p>A1201E57<br/>M12 Male to Straight<br/>RJ45 Adapter</p>   |     |
|    | <p>A1201E58<br/>M12 Male to Angled<br/>RJ45 Adapter</p>     |     |
|    | <p>A1202E59<br/>M12 Female to Straight<br/>RJ45 Adapter</p> |     |
|  | <p>A1202E60<br/>M12 Female to Angled<br/>RJ45 Adapter</p>   |   |
|  | <p>A1201Y61<br/>M12 Y-Type Adapter (PSS)</p>                |  |
|  | <p>A1201Y62<br/>M12 Y-Type Adapter (Plastic, PSS)</p>       |  |
|  | <p>A1202T63<br/>M12 T-Type Adapter (PSS)</p>                |  |





| Examples Picture | Drawing NO. and Description                                   | Examples Drawing |
|------------------|---|------------------|
|                  | H1201S71<br>M12 Male Ohm terminal plug 120Ω                   |                  |
|                  | H1201S72<br>M12 Male Ohm terminal plug 120Ω<br>(Plastic type) |                  |

M12 · SMD RECEPTACLE ASSEMBLY

|  |  |  |
|--|--|--|
|  | T1201S73<br>M12 Male SMD Type Socket   |  |
|  | T1202S74<br>M12 Female SMD Type Socket |  |

|  |  |   |   |   |
|--|--|---|---|---|
|  |  |   |   |   |
| S1201F01<br>Front Mount<br>Male Shell<br>(Screw M12*1) | S1202F02<br>Front Mount<br>Female Shell<br>(Screw M12*1) | S1201H03<br>Rear Mount<br>Male Shell<br>(Screw M12*1) | S1201H04<br>Rear Mount<br>Male Shell<br>(Screw M15*1) | S1202H05<br>Rear Mount<br>Female Shell<br>(Screw M15*1) |

## M12·DUST COVER

| M12 Plastic Dust Cover (Inner screw) |                                 | M12 Metal Dust Cover (Inner screw) |                                 |
|--------------------------------------|---------------------------------|------------------------------------|---------------------------------|
|                                      | Ring inner diameter Drawing NO. |                                    | Ring inner diameter Drawing NO. |
|                                      | φ 3mm C1201P01                  |                                    | φ 3mm C1201M05                  |
|                                      | φ 11.5mm C1201P02               |                                    | φ 12mm C1201M06                 |
|                                      | φ 13mm C1201P03                 |                                    | φ 16mm C1201M07                 |
|                                      | φ 15mm C1201P04                 |                                    |                                 |
| M12 Plastic Dust Cover (Outer screw) |                                 | M12 Metal Dust Cover (Outer screw) |                                 |
|                                      | Ring inner diameter Drawing NO. |                                    | Ring inner diameter Drawing NO. |
|                                      | φ 3mm C1202P08                  |                                    | φ 3mm C1202M12                  |
|                                      | φ 11.5mm C1202P09               |                                    | φ 12mm C1202M13                 |
|                                      | φ 13mm C1202P10                 |                                    | φ 16mm C1202M14                 |
|                                      | φ 15mm C1202P11                 |                                    |                                 |
| M12 Plastic Dust Cover (Outer screw) |                                 |                                    |                                 |
|                                      | Ring inner diameter Drawing NO. |                                    |                                 |
|                                      | φ M12 C1202P15                  |                                    |                                 |
|                                      |                                 |                                    |                                 |
|                                      |                                 |                                    |                                 |

## M12·PCB PINS ARRANGEMENT

| Pin                         | 2P A-Code | 3P A-Code | 4P A-Code | 4P D-Code  | 5P A-Code  |
|-----------------------------|-----------|-----------|-----------|------------|------------|
| Male PCB Pin Arrangement    |           |           |           |            |            |
|                             | 5P B-Code | 6P A-Code | 8P A-Code | 12P A-Code | 17P A-Code |
|                             |           |           |           |            |            |
| Pin                         | 2P A-Code | 3P A-Code | 4P A-Code | 4P D-Code  | 5P A-Code  |
| Female PCB Pins Arrangement |           |           |           |            |            |
|                             | 5P B-Code | 6P A-Code | 8P A-Code | 12P A-Code | 17P A-Code |
|                             |           |           |           |            |            |

## M12·ELECTRICAL PARAMETERS

| Pin | Male Code(Orientation) |   |   |   | Rated Current                      | Rated voltage |      | Wire Gauge |                 | Female Code(Orientation) |   |   |   |
|-----|------------------------|---|---|---|------------------------------------|---------------|------|------------|-----------------|--------------------------|---|---|---|
|     | A                      | B | C | D |                                    | A/C           | D/C  | AWG        | mm <sup>2</sup> | A                        | B | C | D |
| 2   |                        |   |   |   | 4A                                 | 250V          | 250V | 22         | 0.34            |                          |   |   |   |
| 3   |                        |   |   |   | 4A                                 | 250V          | 250V | 22         | 0.34            |                          |   |   |   |
| 4   |                        |   |   |   | 4A                                 | 250V          | 250V | 22         | 0.34            |                          |   |   |   |
| 5   |                        |   |   |   | 4A: A-Code<br>B-Code<br>2A: C-Code | 60V           | 60V  | 22         | 0.34            |                          |   |   |   |
| 6   |                        |   |   |   | 2A                                 | 30V           | 30V  | 24         | 0.25            |                          |   |   |   |
| 8   |                        |   |   |   | 2A                                 | 30V           | 30V  | 24         | 0.25            |                          |   |   |   |
| 12  |                        |   |   |   | 1.5A                               | 30V           | 30V  | 26         | 0.14            |                          |   |   |   |
| 17  |                        |   |   |   | 1.5A                               | 30V           | 30V  | 26         | 0.14            |                          |   |   |   |

## M12· WIRE DEFINITION

| Pins | Wire core color |  |
|------|-----------------|--|
|      | 2 Pins          |  |
| 1    | BN              |  |
| 2    | -               |  |
| 3    | BU              |  |

| Pins | Wire core color |  |
|------|-----------------|--|
|      | 3 Pins          |  |
| 1    | BN              |  |
| 2    | -               |  |
| 3    | BU              |  |
| 4    | BK              |  |

| Pins | Wire core color |  |               |  |               |  |
|------|-----------------|--|---------------|--|---------------|--|
|      | 4 Pins A-Code   |  | 4 Pins B-Code |  | 4 Pins D-Code |  |
| 1    | BN              |  | BN            |  | YE            |  |
| 2    | WH              |  | WH            |  | WH            |  |
| 3    | BU              |  | BU            |  | OG            |  |
| 4    | BK              |  | BK            |  | BU            |  |

| Pins | Wire core color |  |               |  |
|------|-----------------|--|---------------|--|
|      | 5 Pins A-Code   |  | 5 Pins B-Code |  |
| 1    | BN              |  | BN            |  |
| 2    | WH              |  | WH            |  |
| 3    | BU              |  | BU            |  |
| 4    | BK              |  | BK            |  |
| 5    | GY              |  | GY            |  |

| Pins | Wire core color |  |
|------|-----------------|--|
|      | 12 Pins         |  |
| 1    | BN              |  |
| 2    | BU              |  |
| 3    | WH              |  |
| 4    | GN              |  |
| 5    | PK              |  |
| 6    | YE              |  |
| 7    | BK              |  |
| 8    | GY              |  |
| 9    | RD              |  |
| 10   | VT              |  |
| 11   | OG              |  |
| 12   | LTGN            |  |


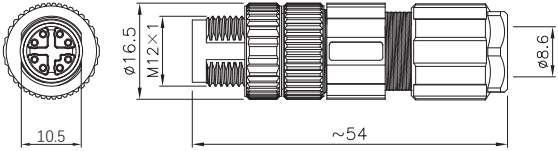

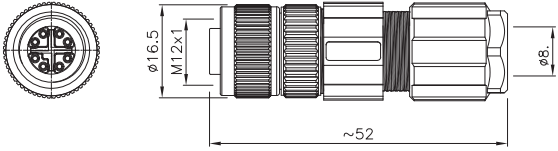

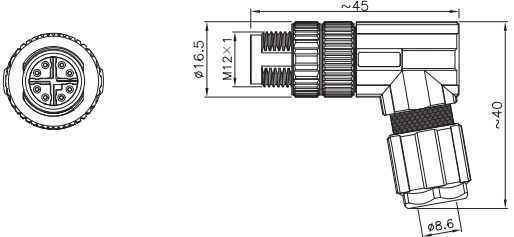

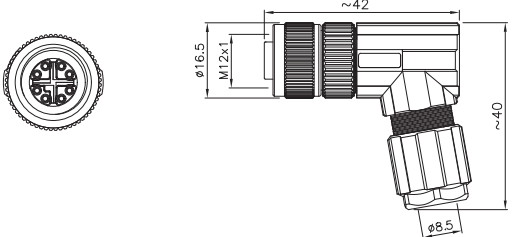

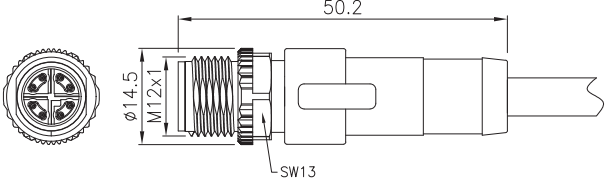

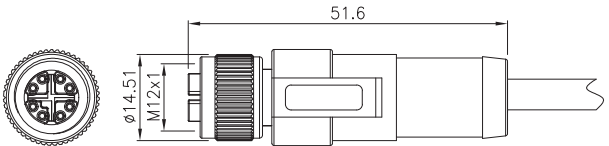
| Pins | Wire core color |  |
|------|-----------------|--|
|      | 17 Pins         |  |
| 1    | BN              |  |
| 2    | BU              |  |
| 3    | WH              |  |
| 4    | GN              |  |
| 5    | PK              |  |
| 6    | YE              |  |
| 7    | BK              |  |
| 8    | GY              |  |
| 9    | RD              |  |
| 10   | VT              |  |
| 11   | OG              |  |
| 12   | LTGN            |  |
| 13   | LTBU            |  |
| 14   | BKWH            |  |
| 15   | BNWH            |  |
| 16   | RDWH            |  |
| 17   | BUWH            |  |


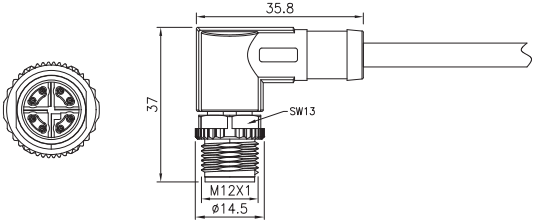

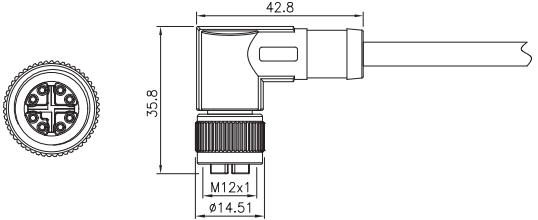

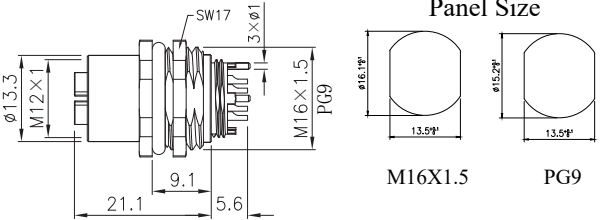

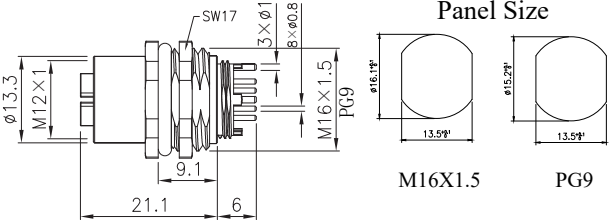

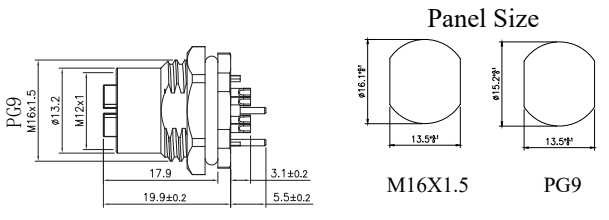

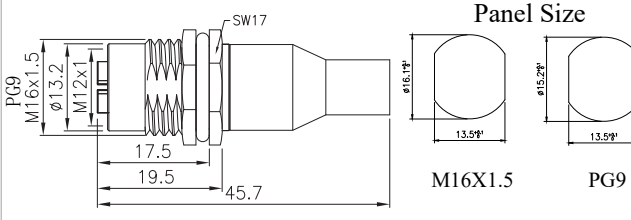

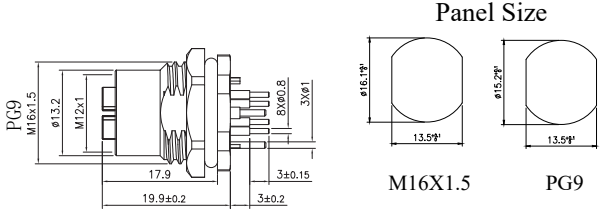

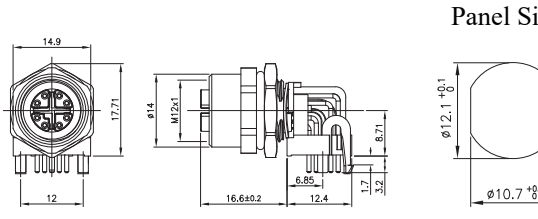
| Pins | Wire core color |  |
|------|-----------------|--|
|      | 6 Pins          |  |
| 1    | BN              |  |
| 2    | WH              |  |
| 3    | BU              |  |
| 4    | BK              |  |
| 5    | -               |  |
| 6    | GY              |  |
| 7    | RD              |  |

| Pins | Wire core color |  |
|------|-----------------|--|
|      | 8 Pins          |  |
| 1    | WH              |  |
| 2    | BN              |  |
| 3    | GN              |  |
| 4    | YE              |  |
| 5    | GY              |  |
| 6    | PK              |  |
| 7    | BU              |  |
| 8    | RD              |  |

\* Wiring definition according to conventional standards,  
if according to the agreement or other please contact our sales.

# M12 DATA TYPE -- X CODE/Y CODE

| Examples Picture  | Drawing NO. and Description   | Examples Drawing   |
|---|---|--|
|    | <p>Z121DM01<br/>M12 Straight Male Metal Plug<br/>(Crimp) PG7 for Data</p>         |    |
|    | <p>Z122DM02<br/>M12 Straight Female Metal Plug<br/>(Crimp, Solder)</p>            |    |
|   | <p>Z121DR03<br/>M12 Angled Male Metal Plug<br/>(Crimp) PG7 for Data</p>           |   |
|  | <p>Z122DR04<br/>M12 Angled Female Metal Plug<br/>(Crimp, Solder)</p>              |  |
|  | <p>C121DS05<br/>M12 Straight Male overmolded<br/>plug (Data Type, Shielded)</p>   |  |
|  | <p>C122DS06<br/>M12 Straight Female overmolded plug<br/>(Data Type, Shielded)</p> |  |

| Examples Picture  | Drawing NO. and Description  | Examples Drawing   |
|---|--|--|
|    | C121DR07<br>M12 Angled Male overmolded plug<br>(Data Type, Shielded)               |    |
|    | C122DR08<br>M12 Angled Female overmolded plug<br>(Data Type, Shielded)             |    |
|    | X122DF09<br>M12 Female Front Mount Socket<br>( Solder, Screw M16*1.5/ PG9)         |    |
|   | B122DF10<br>M12 Female Front Mount Socket<br>(PCB, Screw M16*1.5/ PG9)             |   |
|  | X122DR11<br>M12 Female Rear Mount Socket<br>(Solder, Screw M16*1.5/ PG9)           |  |
|  | G122DR12<br>M12 Female Rear Mount Socket<br>(Solder, Screw M16*1.5/ PG9, Shielded) |  |
|  | B122DR13<br>M12 Female Rear Mount Socket<br>(PCB, Screw M16*1.5/ PG9, Shielded)    |  |
|  | B122DR14<br>M12 Angled Female Rear Mount<br>Socket (PCB, Screw M12*1,<br>Shielded) |  |



| Examples Picture | Drawing NO. and Description                          | Examples Drawing |
|------------------|--|------------------|
|                  | T122DS15<br>M12 Female SMD Type Socket               |                  |
|                  | A122DE16<br>M12 Female to Straight RJ45 Adapter 180° |                  |
|                  | A122DE17<br>M12 Female to Angled RJ45 Adapter 90°    |                  |

### M12·X-code/Y-code ELECTRICAL PARAMETERS

| Pins | Male | Rated Current | Rated voltage |     | Wire Gauge          |                 | Female | PCB Pins Arrangement |
|------|------|---------------|---------------|-----|---------------------|-----------------|--------|----------------------|
|      |      |               | A/C           | D/C | AWG                 | mm <sup>2</sup> |        |                      |
| 8X   |      | 0.5A          | 50V           | 60V | 26~24               | 0.14~0.25       |        |                      |
| 6Y   |      | 0.5A/12A      | 30V           | 30V | 2×26AWG+<br>4×20AWG | 0.14~0.5        |        |                      |
| 8Y   |      | 0.5A/6A       | 30V           | 30V | 4×26AWG+<br>4×20AWG | 0.14~0.5        |        |                      |


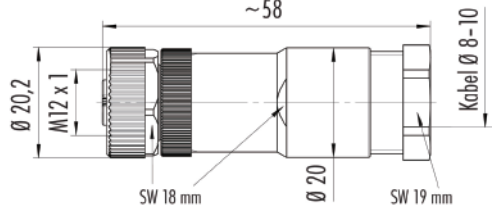

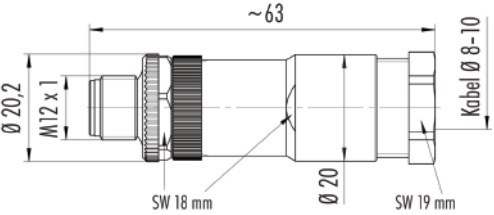

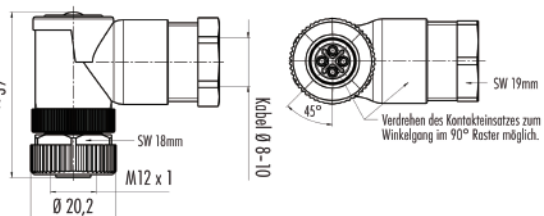

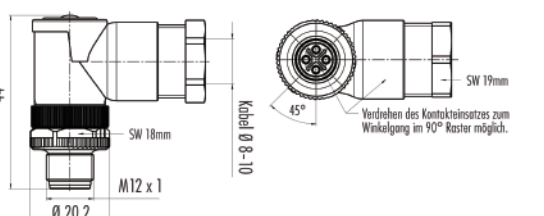

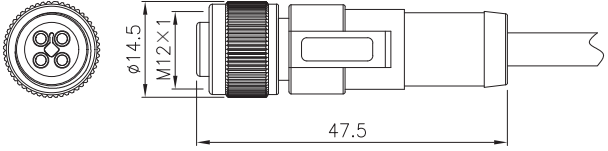

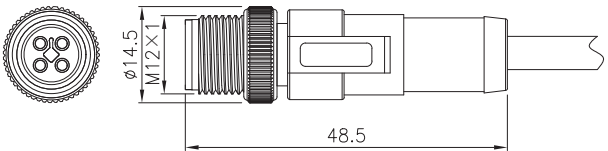
### M12·X-code/Y-code WIRE DEFINITION


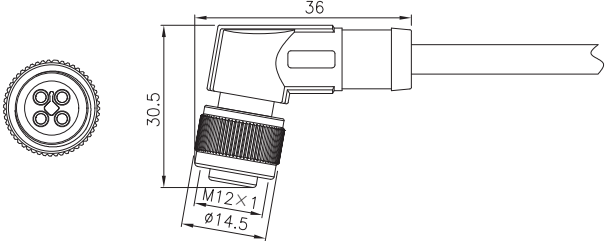

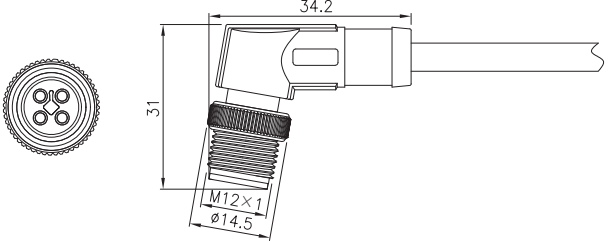

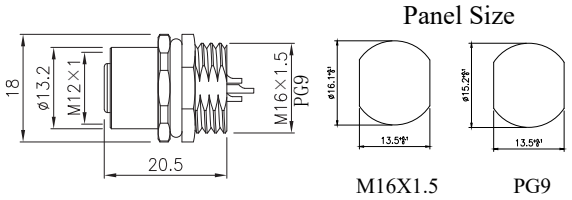

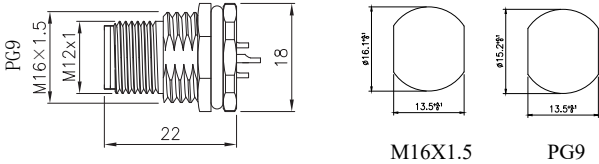

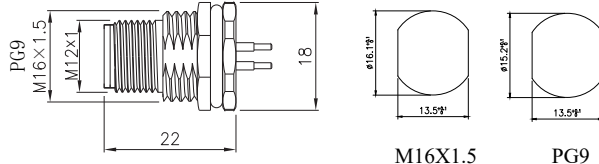

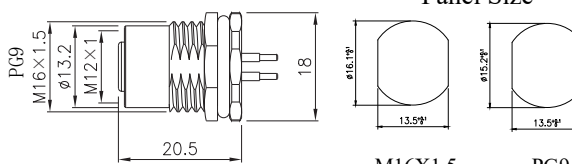

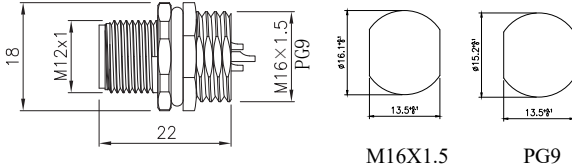
| Pins          | Wire core color |  |  |     |
|---------------|-----------------|--|--|-----|
| 8 Pins X-Code |                 |  |  |     |
| 1             | WHOG            |  |  | D1+ |
| 2             | OG              |  |  | D1- |
| 3             | WHGN            |  |  | D2+ |
| 4             | GN              |  |  | D2- |
| 5             | WHBN            |  |  | D4+ |
| 6             | BN              |  |  | D4- |
| 7             | WHBU            |  |  | D3- |
| 8             | BU              |  |  | D3+ |


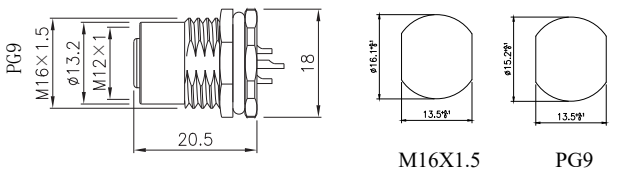

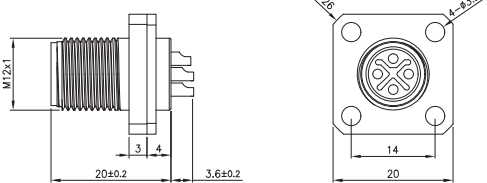


| Pins          | Wire core color |  |  |     |
|---------------|-----------------|--|--|-----|
| 8 Pins Y-Code |                 |  |  |     |
| 1             | WHOG            |  |  | TD+ |
| 2             | OG              |  |  | TD- |
| 3             | WHGN            |  |  | RD+ |
| 4             | GN              |  |  | RD- |
| 5             | BU              |  |  |     |
| 6             | WH              |  |  |     |
| 7             | BN              |  |  |     |
| 8             | BK              |  |  |     |

\* Wiring definition according to conventional standards, if according to the agreement or other please contact our sales.

# M12 POWER TYPE -- S,T,K,L,M CODE

| Examples Picture   | Drawing NO. and Description  | Examples Drawing   |
|--|--|--|
|                               | <p>Z122PS18<br/>M12 Straight Female Plastic Plug (Screw) (Power Type)</p>    |    |
|                               | <p>Z121PS19<br/>M12 Straight Male Plastic Plug (Screw) (Power Type)</p>      |    |
|                             | <p>Z122PR20<br/>M12 Angled Female Plastic Plug (Solder) (Power Type) PG9</p> |   |
|                             | <p>Z121PR21<br/>M12 Angled Male Plastic Plug (Solder) (Power Type) PG9</p>   |  |
| <p>Shielded/Unshielded</p>  | <p>C122PP22<br/>M12 Straight Female Plastic Plug (Power Type)</p>            |  |
| <p>Shielded/Unshielded</p>  | <p>C121PP23<br/>M12 Straight Male Plastic Plug (Power Type)</p>              |  |

| Examples Picture  | Drawing NO. and Description   | Examples Drawing   |
|---|---|--|
|    | <p>C122PR24<br/>M12 Angled Female Overmolded Plug (Power Type)</p>                              |    |
|    | <p>C121PR25<br/>M12 Angled Male Overmolded Plug (Power Type)</p>                                |    |
|    | <p>X122MF26<br/>M12 Female Front Mount Socket (Solder, Power Type)<br/>(Screw M16*1.5/ PG9)</p> |    |
|  | <p>X121MR27<br/>M12 Male Rear Mount Socket (Solder, Power Type)<br/>(Screw M16*1.5/ PG9)</p>    |  |
|  | <p>B121MR28<br/>M12 Male Rear Mount Socket (PCB, Power Type)<br/>(Screw M16*1.5/ PG9)</p>       |  |
|  | <p>B122MR29<br/>M12 Female Rear Mount Socket (PCB, Power Type)<br/>(Screw M16*1.5/ PG9)</p>     |  |
|  | <p>X121MF30<br/>M12 Male Front Mount Socket (Solder, Power Type)<br/>(Screw M16*1.5/ PG9)</p>   |  |

| Examples Picture  | Drawing NO. and Description  | Examples Drawing   |
|---|--|--|
|  | <p>X122MR31<br/>M12 Female Rear Mount<br/>Socket (Solder, Power Type)<br/>(Screw M16*1.5/ PG9)</p> |  |
|  | <p>X121SS32<br/>M12 Male Square Socket<br/>(Solder, 14*14)</p>                                     |  |
|  | <p>X122SS33<br/>M12 Female Square Socket<br/>(Solder, 14*14)</p>                                   |  |

M12· S,T,K,L,M CODE ELECTRICAL PARAMETERS

| Code<br>(Orientation) | Pins | Male | Rated<br>Current | Rated voltage |      | Wire Gauge |                 | Female |
|-----------------------|------|------|------------------|---------------|------|------------|-----------------|--------|
|                       |      |      |                  | A/C           | D/C  | AWG        | mm <sup>2</sup> |        |
| S-Code                | 2    |      | 12A              | 630V          | 630V | 16         | 1.5             |        |
|                       | 2+PE |      | 12A              | 630V          | 630V | 16         | 1.5             |        |
|                       | 3+PE |      | 12A              | 630V          | 630V | 16         | 1.5             |        |
| T-Code                | 2    |      | 12A              | 60V           | 60V  | 16         | 1.5             |        |
|                       | 2+PE |      | 12A              | 60V           | 60V  | 16         | 1.5             |        |
|                       | 3+PE |      | 12A              | 60V           | 60V  | 16         | 1.5             |        |
| K-Code                | 2    |      | 16A              | 800V          | 800V | 16         | 2.5             |        |
|                       | 2+PE |      | 16A              | 800V          | 800V | 16         | 2.5             |        |
|                       | 3+PE |      | 16A              | 800V          | 800V | 16         | 2.5             |        |
|                       | 4+PE |      | 16A              | 800V          | 800V | 16         | 2.5             |        |
| L-Code                | 2    |      | 16A              | 63V           | 63V  | 14         | 2.5             |        |
|                       | 2+PE |      | 16A              | 63V           | 63V  | 14         | 2.5             |        |
|                       | 3    |      | 16A              | 63V           | 63V  | 14         | 2.5             |        |
|                       | 3+PE |      | 16A              | 63V           | 63V  | 14         | 2.5             |        |

| Code (Orientation) | Pins | Male | Rated Current | Rated voltage |      | Wire Gauge |                 | Female |
|--------------------|------|------|---------------|---------------|------|------------|-----------------|--------|
|                    |      |      |               | A/C           | D/C  | AWG        | mm <sup>2</sup> |        |
| L-Code             | 4    |      | 16A           | 63V           | 63V  | 14         | 2.5             |        |
|                    | 4+PE |      | 16A           | 63V           | 63V  | 14         | 2.5             |        |
| M-Code             | 2    |      | 8A            | 630V          | 630V | 16         | 1.5             |        |
|                    | 2+PE |      | 8A            | 630V          | 630V | 16         | 1.5             |        |
|                    | 3+PE |      | 8A            | 630V          | 630V | 16         | 1.5             |        |
|                    | 4+PE |      | 8A            | 630V          | 630V | 16         | 1.5             |        |
|                    | 5+PE |      | 8A            | 630V          | 630V | 16         | 1.5             |        |

### M12·S,T,K,L,M CODE WIRE DEFINITION

| Pins        | Wire core color |
|-------------|-----------------|
| 2+PE,S-Code |                 |
| 1           | BK1             |
| 2           | BK2             |
| PE          | GNYE            |

| Pins          | Wire core color |
|---------------|-----------------|
| 4 Pins T-Code |                 |
| 1             | BN              |
| 2             | WH              |
| 3             | BU              |
| 4             | BK              |

| Pins        | Wire core color |
|-------------|-----------------|
| 4+PE,K-Code |                 |
| 1           | BK1             |
| 2           | BK2             |
| 3           | BK3             |
| 4           | BK4             |
| PE          | GNYE            |

| Pins        | Wire core color |
|-------------|-----------------|
| 5+PE,M-Code |                 |
| 1           | BK1             |
| 2           | BK2             |
| 3           | BK3             |
| 4           | BK4             |
| 5           | BK5             |
| PE          | GNYE            |

| Pins        | Wire core color |
|-------------|-----------------|
| 3+PE,S-Code |                 |
| 1           | BK1             |
| 2           | BK2             |
| 3           | BK3             |
| PE          | GNYE            |

| Pins          | Wire core color |
|---------------|-----------------|
| 4/4+PE,L-Code |                 |
| 1             | BN              |
| 2             | WH              |
| 3             | BU              |
| 4             | BK              |
| FE*           | GY              |

\*Omit 4 pins

\*Wiring definition according to conventional standards,  
if according to the agreement or other please contact our sales.



# M16 Series

Products comply with IEC 61076-2-106-2012 AISG Standard

Most connectors are excellent for full shielding at 360 degrees

Plug: assembly, overmolded cable type (length can be customized at will)

Socket: Front Mount Solder Type, Back Mount Solder Type and PCB board type


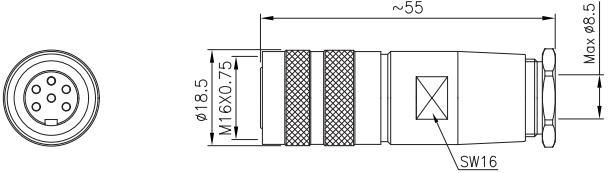

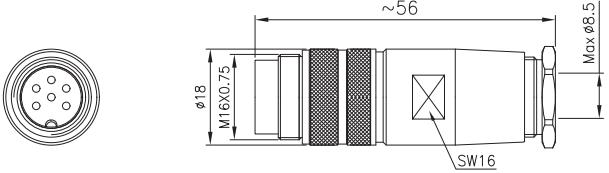

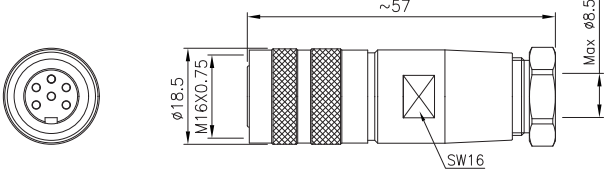

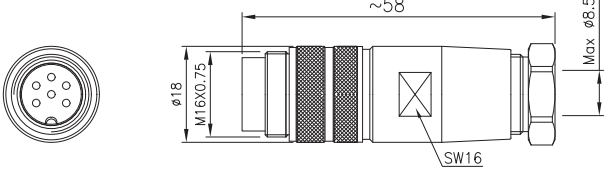

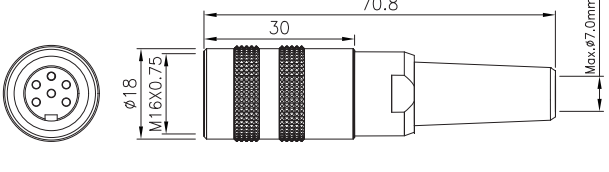

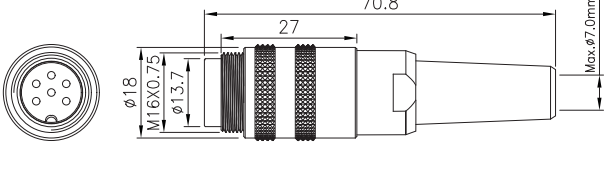

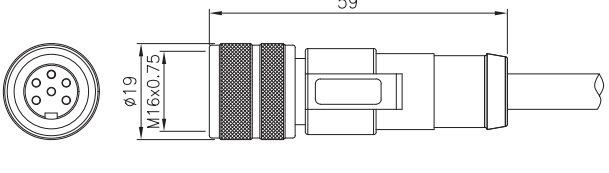
Waterproof grade: IP65 IP67 IP68


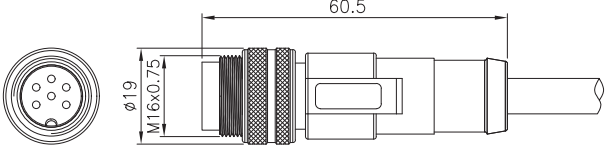

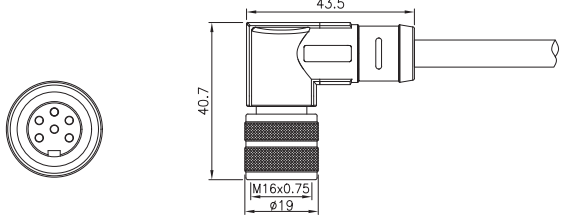

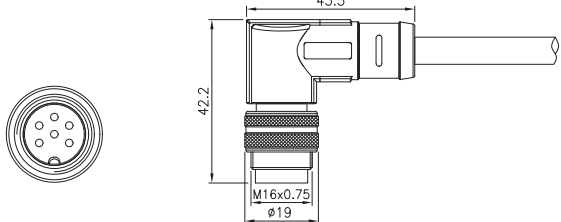



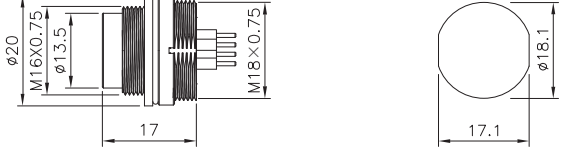




Pins Number: 2-24 pins


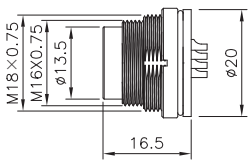
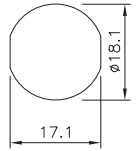

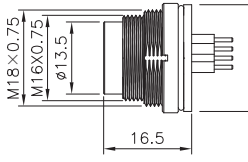
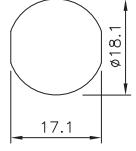

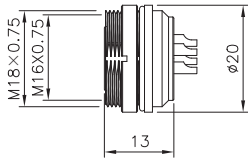
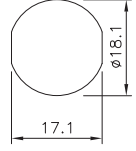

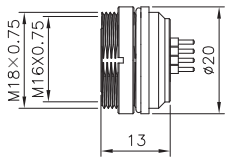
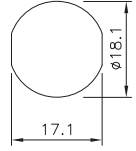

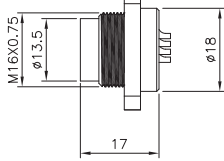
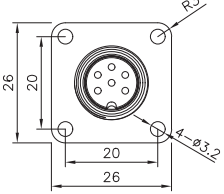

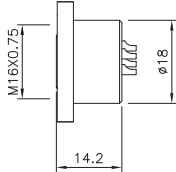
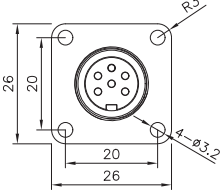


## PRODUCT PARAMETERS

|   |   |
|---|---|
| Shell material: Brass/Zinc alloy nickel/Brass nickel plated | Contact impedance: $\leq 5\text{m}\Omega$                   |
| Sealing material: Epoxy resin/Rubber                        | Durability: $\geq 500$ Cycles                               |
| Contact material: Brass/Phosphorus copper gold-plated       | Wiring range: PG7:4~6mm; PG9:6~8mm                          |
| Insulator material: PBT/PA66                                | Temperature: $-40^{\circ}\text{C} \sim +85^{\circ}\text{C}$ |
| Molding material: TPU/PVC                                   |   |

| Examples Picture   | Drawing NO. and Description   | Examples Drawing   |
|--|---|--|
|                               | <p>Z162MS01<br/>M16 Straight Female<br/>Metal Plug (Solder)</p>         |    |
|                               | <p>Z161MS02<br/>M16 Straight Male<br/>Metal Plug (Solder)</p>           |    |
|                               | <p>Z162MY03<br/>M16 Straight Female<br/>Metal Plug (Crimp)</p>          |    |
|                              | <p>Z161MY04<br/>M16 Straight Male<br/>Metal Plug (Crimp)</p>            |  |
|                             | <p>G162PS05<br/>M16 Straight Female Plug<br/>(Solder, Plastic tube)</p> |  |
|                             | <p>G161PS06<br/>M16 Straight Male Plug<br/>(Solder, Plastic tube)</p>   |  |
| <p>Shielded/Unshielded</p>  | <p>C162MS07<br/>M16 Straight Female<br/>Overmolded plug</p>             |  |

| Examples Picture  | Drawing NO. and Description   | Examples Drawing   |
|---|---|--|
|    | C161MS08<br>M16 Straight Male<br>Overmolded plug                    |    |
|    | C162MR09<br>M16 Angled Female<br>Overmolded plug                    |    |
|    | C161MR10<br>M16 Angled Male<br>Overmolded plug                      |    |
|  | X161MF11<br>M16 Male Front Mount Socket<br>(Solder, Screw M18*0.75) |  |
|  | B161MF12<br>M16 Male Front Mount Socket<br>(PCB, Screw M18*0.75)    |  |
|  | X162MF13<br>M16 Male Front Mount Socket<br>(PCB, Screw M18*0.75)    |  |
|  | B162MF14<br>M16 Female Front Mount Socket<br>(PCB, Screw M18*0.75)  |  |

| Examples Picture  | Drawing NO. and Description   | Examples Drawing   |   |
|---|---|--|---|
|    | <p>X161MR15<br/>M16 Male Rear Mount Socket<br/>(Solder, Screw M18*0.75)</p>   |    | <p>Panel Size</p>    |
|    | <p>B161MR16<br/>M16 Male Rear Mount Socket<br/>(PCB, Screw M18*0.75)</p>      |    | <p>Panel Size</p>    |
|    | <p>X162MR17<br/>M16 Female Rear Mount Socket<br/>(Solder, Screw M18*0.75)</p> |    | <p>Panel Size</p>    |
|  | <p>B162MR18<br/>M16 Female Rear Mount Socket<br/>(PCB, Screw M18*0.75)</p>    |  | <p>Panel Size</p>  |
|  | <p>X161SS19<br/>M16 Male Square Socket<br/>(Solder type) 20*20</p>            |  |                    |
|  | <p>X162SS20<br/>M16 Female Square Socket<br/>(Solder type) 20*20</p>          |  |                    |
|   |   |  |   |

## M16·DUST COVER

| M16 Plastic Dust Cover (Inner screw) |                                 | M16 Metal Dust Cover (Inner screw) |                                 |
|--------------------------------------|---------------------------------|------------------------------------|---------------------------------|
|                                      | Ring inner diameter Drawing NO. |                                    | Ring inner diameter Drawing NO. |
|                                      | φ 3mm C1601P01                  |                                    | φ 3mm C1601M03                  |
|                                      | φ 18mm C1601P02                 |                                    | φ 18mm C1601M04                 |
| M16 Plastic Dust Cover (Outer screw) |                                 | M16 Metal Dust Cover (Outer screw) |                                 |
|                                      | Ring inner diameter Drawing NO. |                                    | Ring inner diameter Drawing NO. |
|                                      | φ 3mm C1602P05                  |                                    | φ 3mm C1602M07                  |
|                                      | φ 18mm C1602P06                 |                                    | φ 18mm C1602M08                 |


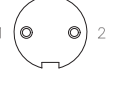
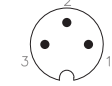
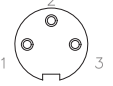


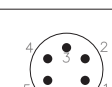
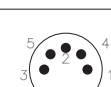
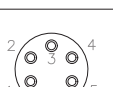
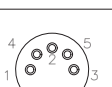
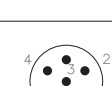
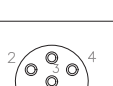



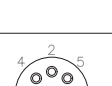

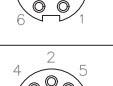

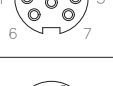


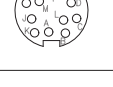



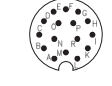
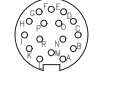


## M16·ACCESSORIES

| M16 Nut wrench |                                       |  |  |  |                                       |
|----------------|---------------------------------------|--|--|--|---------------------------------------|
|                | Semicircle<br>Drawing NO.<br>J166BY01 |  | Round style<br>Drawing NO.<br>J166YY02 |  | Slice type<br>Drawing NO.<br>J166ST03 |

## M16·PCB PINS ARRANGEMENT

| Pins   | 2P  | 3P  | 4P  | 5P  | 6P   | 7P   | 8P    | 12P |
|--------|-----|-----|-----|-----|------|------|-------|-----|
| Male   |     |     |     |     |      |      |       |     |
|        | 14P | 16P | 19P | 24P | 5P B | 7P B | 14P B |     |
| Female |     |     |     |     |      |      |       |     |
|        | 14P | 16P | 19P | 24P | 5P B | 7P B | 14P B |     |

M16·ELECTRICAL PARAMETERS

| Pins | Male  |   | Rated Current | Rated voltage |     | Wire Gauge |                 | Female  |   |
|------|---|---|---------------|---------------|-----|------------|-----------------|---|---|
|      | A-code  | B Type  |               | A/C           | D/C | AWG        | mm <sup>2</sup> | A-code  | B Type  |
| 2    |    |   | 7A            | 250V          | 32V | 20         | 0.75            |    |   |
| 3    |    |   | 7A            | 250V          | 32V | 20         | 0.75            |    |   |
| 4    |    |   | 6A            | 250V          | 32V | 20         | 0.75            |    |   |
| 5    |    |    | 6A            | 250V          | 32V | 20         | 0.75            |    |    |
| 6    |    |   | 5A            | 250V          | 32V | 20         | 0.75            |    |   |
| 7    |    |    | 5A            | 125V          | 32V | 20         | 0.75            |    |    |
| 8    |   |   | 5A            | 60V           | 32V | 20         | 0.75            |   |   |
| 12   |  |   | 3A            | 60V           | 32V | 24         | 0.25            |  |   |
| 14   |  |  | 3A            | 60V           | 32V | 24         | 0.25            |  |  |
| 16   |  |   | 3A            | 60V           | 32V | 24         | 0.25            |  |   |
| 19   |  |   | 3A            | 60V           | 32V | 24         | 0.25            |  |   |
| 24   |  |   | 1A            | 60V           | 32V | 26         | 0.14            |  |   |



# M23 Series

Pins Number: Signal 6 7 9 12 17 19 pins; Power 6 8 pins

Two types: Signal and Power

Plug: assembly, cold-pressure construction

Socket: Straight/Angled cold-pressure construction


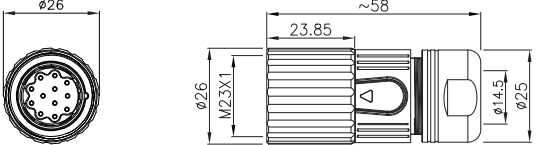

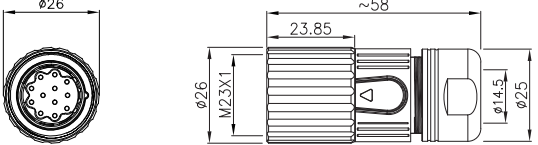

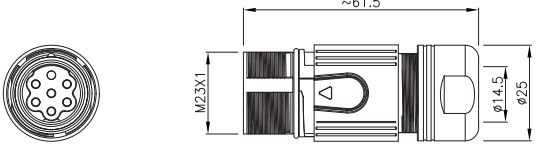

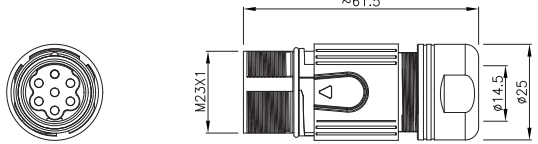

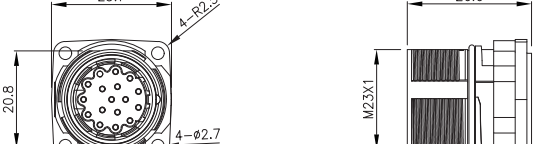

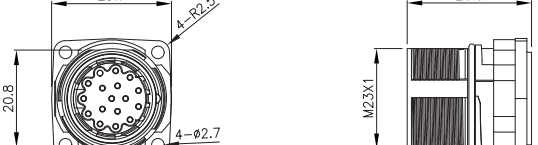

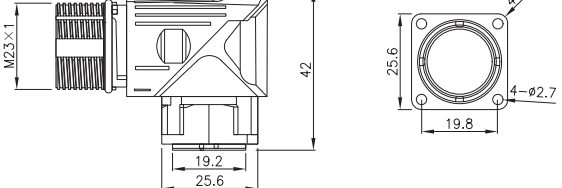
All connectors are excellent for full shielding at 360 degrees

Waterproof grade: IP67 IP68



## PRODUCT PARAMETERS

|   |  |
|---|--|
| Shell material: Brass nickel plated                   | Contact impedance: $\leq 5\text{m}\Omega$                    |
| Sealing material: Epoxy resin/Rubber                  | Durability: $\geq 500$ Cycles                                |
| Contact material: Brass/Phosphorus copper gold-plated | Wiring range: 6~10mm   |
| Insulator material: PBT/PA66                          | Temperature: $-40^{\circ}\text{C} \sim +125^{\circ}\text{C}$ |
| Molding material: TPU/PVC                             |  |

| Examples Picture  | Drawing NO. and Description  | Examples Drawing   |
|---|--|--|
|    | <p>Z232MY01<br/>M623 Signal Straight Female<br/>Metal Plug (Crimp)</p>                         |    |
|    | <p>Z231MY02<br/>M623 Signal Male Female<br/>Metal Plug (Crimp)</p>                             |    |
|    | <p>Z231DY03<br/>M623 Signal Straight Mating Male<br/>Metal Plug (Crimp)</p>                    |    |
|  | <p>Z232DY04<br/>M623 Signal Straight Mating Female<br/>Metal Plug (Crimp)</p>                  |  |
|  | <p>Z231SY05<br/>M623 Signal Straight Male<br/>Socket (Crimp)<br/>Mount hole 19.8*19.8</p>      |  |
|  | <p>Z232SY06<br/>M623 Signal Straight Female<br/>Socket (Crimp)<br/>Mount hole 19.8*19.8</p>    |  |
|  | <p>Z231RY07<br/>Angled M623 Signal Male<br/>Square Socket (Crimp)<br/>Mount hole 19.8*19.8</p> |  |

| Examples Picture | Drawing NO. and Description   | Examples Drawing |
|------------------|---|------------------|
|                  | Z232RY08<br>M623 Signal Female<br>Square Socket (Crimp)<br>Mount hole 19.8*19.8     |                  |
|                  | P232SY09<br>M923 Power Straight Female<br>Metal Plug (Crimp)PG                      |                  |
|                  | P231RY10<br>Angled M923 Power Male<br>Square Socket<br>(Crimp) Mount hole 19.8*19.8 |                  |
|                  | C2301M01<br>M623 Metal dust cover<br>(inner screw)                                  |                  |


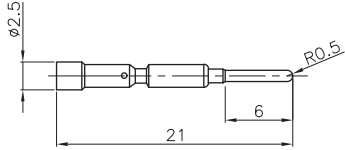
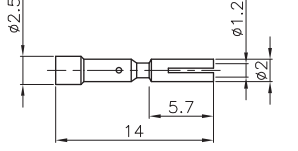
### M23·M923 ELECTRICAL PARAMETERS


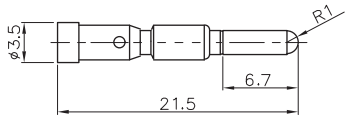
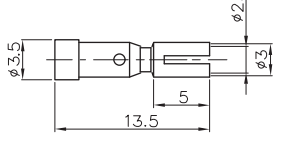
| Pins | Male | Rated Current | Rated voltage |           | Wire Gauge |                 | Female |
|------|------|---------------|---------------|-----------|------------|-----------------|--------|
|      |      |               | A/C           | D/C       | AWG        | mm <sup>2</sup> |        |
| 6    |      | 30A           | 630V          | 630V      | 14         | 2.5             |        |
| 8    |      | 9A/20A        | 250V/630V     | 250V/630V | 18/14      | 1/2.5           |        |

## M23·M623 ELECTRICAL PARAMETERS


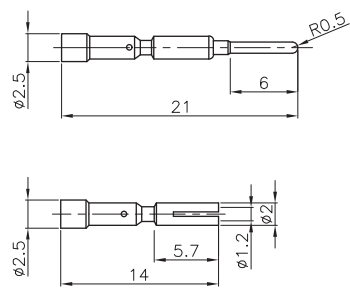
| Pins    | Male  | Rated Current | Rated voltage |      | Wire Gauge |                 | Female  |
|---------|---|---------------|---------------|------|------------|-----------------|---|
|         |   |               | A/C           | D/C  | AWG        | mm <sup>2</sup> |   |
| 6       |  | 20A           | 300V          | 300V | 14         | 2.5             |  |
| 7       |  | 20A           | 300V          | 300V | 14         | 2.5             |  |
| 9       |  | 8A            | 150V          | 150V | 16         | 1.5             |  |
| 9P(8+1) |  | 8A/20A        | 300V          | 150V | 16/14      | 1.5/2.5         |  |
| 12      |  | 8A            | 150V          | 150V | 18         | 1               |  |
| 17      |  | 8A            | 150V          | 150V | 18         | 1               |  |


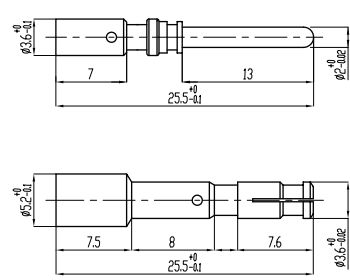
## M23·SIGNAL CONTACT PINS PARAMETER TABLE

| M923 Riveting pressure pin   |  |   |           |             |                                   |          |                                  |          |                                  |          |
|--|--|---|-----------|-------------|-----------------------------------|----------|----------------------------------|----------|----------------------------------|----------|
| <p>Contact diameter: <math>\phi 1</math></p>  | <p>Material: Brass gold plated</p>  | <p>M23 Riveted Male Pin</p> <table border="1"> <thead> <tr> <th>Wire size</th> <th>Drawing NO.</th> </tr> </thead> <tbody> <tr> <td>0.08-0.5mm<sup>2</sup> AWG 28-20</td> <td>Z231SY01</td> </tr> <tr> <td>0.5-1.0mm<sup>2</sup> AWG 20-17</td> <td>Z231SY02</td> </tr> <tr> <td>1.0-1.5mm<sup>2</sup> AWG 17-16</td> <td>Z231SY03</td> </tr> </tbody> </table>   | Wire size | Drawing NO. | 0.08-0.5mm <sup>2</sup> AWG 28-20 | Z231SY01 | 0.5-1.0mm <sup>2</sup> AWG 20-17 | Z231SY02 | 1.0-1.5mm <sup>2</sup> AWG 17-16 | Z231SY03 |
| Wire size  | Drawing NO.  |   |           |             |                                   |          |                                  |          |                                  |          |
| 0.08-0.5mm <sup>2</sup> AWG 28-20  | Z231SY01   |   |           |             |                                   |          |                                  |          |                                  |          |
| 0.5-1.0mm <sup>2</sup> AWG 20-17   | Z231SY02   |   |           |             |                                   |          |                                  |          |                                  |          |
| 1.0-1.5mm <sup>2</sup> AWG 17-16   | Z231SY03   |   |           |             |                                   |          |                                  |          |                                  |          |
|  |                                     | <p>M23 Riveted Female Pin</p> <table border="1"> <thead> <tr> <th>Wire size</th> <th>Drawing NO.</th> </tr> </thead> <tbody> <tr> <td>0.08-0.5mm<sup>2</sup> AWG 28-20</td> <td>Z232SY04</td> </tr> <tr> <td>0.5-1.0mm<sup>2</sup> AWG 20-17</td> <td>Z232SY05</td> </tr> <tr> <td>1.0-1.5mm<sup>2</sup> AWG 17-16</td> <td>Z232SY06</td> </tr> </tbody> </table> | Wire size | Drawing NO. | 0.08-0.5mm <sup>2</sup> AWG 28-20 | Z232SY04 | 0.5-1.0mm <sup>2</sup> AWG 20-17 | Z232SY05 | 1.0-1.5mm <sup>2</sup> AWG 17-16 | Z232SY06 |
| Wire size  | Drawing NO.  |   |           |             |                                   |          |                                  |          |                                  |          |
| 0.08-0.5mm <sup>2</sup> AWG 28-20  | Z232SY04   |   |           |             |                                   |          |                                  |          |                                  |          |
| 0.5-1.0mm <sup>2</sup> AWG 20-17   | Z232SY05   |   |           |             |                                   |          |                                  |          |                                  |          |
| 1.0-1.5mm <sup>2</sup> AWG 17-16   | Z232SY06   |   |           |             |                                   |          |                                  |          |                                  |          |

| M923 Riveting pressure pin   |  |   |           |             |                                   |          |
|--|--|---|-----------|-------------|-----------------------------------|----------|
| <p>Contact diameter: <math>\phi 2</math></p>  | <p>Material: Brass gold plated</p>  | <p>M23 Riveted Male Pin</p> <table border="1"> <thead> <tr> <th>Wire size</th> <th>Drawing NO.</th> </tr> </thead> <tbody> <tr> <td>0.75-2.5mm<sup>2</sup> AWG 18-13</td> <td>Z231SE07</td> </tr> </tbody> </table>   | Wire size | Drawing NO. | 0.75-2.5mm <sup>2</sup> AWG 18-13 | Z231SE07 |
| Wire size  | Drawing NO.  |   |           |             |                                   |          |
| 0.75-2.5mm <sup>2</sup> AWG 18-13  | Z231SE07   |   |           |             |                                   |          |
|  |                                     | <p>M23 Riveted Female Pin</p> <table border="1"> <thead> <tr> <th>Wire size</th> <th>Drawing NO.</th> </tr> </thead> <tbody> <tr> <td>0.75-2.5mm<sup>2</sup> AWG 18-13</td> <td>Z232SE08</td> </tr> </tbody> </table> | Wire size | Drawing NO. | 0.75-2.5mm <sup>2</sup> AWG 18-13 | Z232SE08 |
| Wire size  | Drawing NO.  |   |           |             |                                   |          |
| 0.75-2.5mm <sup>2</sup> AWG 18-13  | Z232SE08   |   |           |             |                                   |          |

## M23·POWER CONTACT PINS PARAMETER TABLE

| M623 Riveting pressure pin   |   |  |                        |  |  |           |             |  |                                   |          |  |
|--|---|--|------------------------|--|--|-----------|-------------|--|-----------------------------------|----------|--|
| Contact diameter: $\phi 1$   | Material: Brass gold plated   |  |                        |  |  |           |             |  |                                   |          |  |
|   |  |  |                        |  |  |           |             |  |                                   |          |  |
| <table border="1"> <thead> <tr> <th colspan="3">M23 Riveted Male Pin</th> </tr> <tr> <th>Wire size</th> <th colspan="2">Drawing NO.</th> </tr> </thead> <tbody> <tr> <td>0.25-1.0mm<sup>2</sup> AWG 23-17</td> <td colspan="2">Z231PY09</td> </tr> </tbody> </table>   |   |  | M23 Riveted Male Pin   |  |  | Wire size | Drawing NO. |  | 0.25-1.0mm <sup>2</sup> AWG 23-17 | Z231PY09 |  |
| M23 Riveted Male Pin   |   |  |                        |  |  |           |             |  |                                   |          |  |
| Wire size  | Drawing NO.   |  |                        |  |  |           |             |  |                                   |          |  |
| 0.25-1.0mm <sup>2</sup> AWG 23-17  | Z231PY09  |  |                        |  |  |           |             |  |                                   |          |  |
| <table border="1"> <thead> <tr> <th colspan="3">M23 Riveted Female Pin</th> </tr> <tr> <th>Wire size</th> <th colspan="2">Drawing NO.</th> </tr> </thead> <tbody> <tr> <td>0.25-1.0mm<sup>2</sup> AWG 23-17</td> <td colspan="2">Z232PY10</td> </tr> </tbody> </table> |   |  | M23 Riveted Female Pin |  |  | Wire size | Drawing NO. |  | 0.25-1.0mm <sup>2</sup> AWG 23-17 | Z232PY10 |  |
| M23 Riveted Female Pin   |   |  |                        |  |  |           |             |  |                                   |          |  |
| Wire size  | Drawing NO.   |  |                        |  |  |           |             |  |                                   |          |  |
| 0.25-1.0mm <sup>2</sup> AWG 23-17  | Z232PY10  |  |                        |  |  |           |             |  |                                   |          |  |

| M623 Riveting pressure pin  |  |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
|---|--|--|------------------------|--|--|-----------|-------------|--|----------------------------------|----------|--|----------------------------------|----------|--|
| Contact diameter: $\phi 2$  | Material: Brass gold plated  |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
|   |  |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
| <table border="1"> <thead> <tr> <th colspan="3">M23 Riveted Male Pin</th> </tr> <tr> <th>Wire size</th> <th colspan="2">Drawing NO.</th> </tr> </thead> <tbody> <tr> <td>1.0-2.5mm<sup>2</sup> AWG 18-13</td> <td colspan="2">M231PE11</td> </tr> <tr> <td>2.5-4.0mm<sup>2</sup> AWG 13-12</td> <td colspan="2">M231PE12</td> </tr> </tbody> </table>   |  |  | M23 Riveted Male Pin   |  |  | Wire size | Drawing NO. |  | 1.0-2.5mm <sup>2</sup> AWG 18-13 | M231PE11 |  | 2.5-4.0mm <sup>2</sup> AWG 13-12 | M231PE12 |  |
| M23 Riveted Male Pin  |  |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
| Wire size   | Drawing NO.  |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
| 1.0-2.5mm <sup>2</sup> AWG 18-13  | M231PE11   |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
| 2.5-4.0mm <sup>2</sup> AWG 13-12  | M231PE12   |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
| <table border="1"> <thead> <tr> <th colspan="3">M23 Riveted Female Pin</th> </tr> <tr> <th>Wire size</th> <th colspan="2">Drawing NO.</th> </tr> </thead> <tbody> <tr> <td>1.0-2.5mm<sup>2</sup> AWG 18-13</td> <td colspan="2">M232PE13</td> </tr> <tr> <td>2.5-4.0mm<sup>2</sup> AWG 13-12</td> <td colspan="2">M232PE14</td> </tr> </tbody> </table> |  |  | M23 Riveted Female Pin |  |  | Wire size | Drawing NO. |  | 1.0-2.5mm <sup>2</sup> AWG 18-13 | M232PE13 |  | 2.5-4.0mm <sup>2</sup> AWG 13-12 | M232PE14 |  |
| M23 Riveted Female Pin  |  |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
| Wire size   | Drawing NO.  |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
| 1.0-2.5mm <sup>2</sup> AWG 18-13  | M232PE13   |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |
| 2.5-4.0mm <sup>2</sup> AWG 13-12  | M232PE14   |  |                        |  |  |           |             |  |                                  |          |  |                                  |          |  |

## M23·M23 WIRE DEFINITION

| Pins   | Wire core color | Wire Gauge         |
|--------|-----------------|--------------------|
| 6 Pins |                 |                    |
| 1      | BK U            | 1.5mm <sup>2</sup> |
| 2      | BN V            | 1.5mm <sup>2</sup> |
| 3      | GNYE            | 1.5mm <sup>2</sup> |
| 4      | BK              | 1.5mm <sup>2</sup> |
| 5      | WH              | 1.5mm <sup>2</sup> |
| 6      | BN K            | 1.5mm <sup>2</sup> |

| Pins   | Wire core color | Wire Gauge          |
|--------|-----------------|---------------------|
| 8 Pins |                 |                     |
| 1      | BK 1            | 1.5mm <sup>2</sup>  |
| PE     | GNYE            | 1.5mm <sup>2</sup>  |
| 3      | BK 2            | 1.5mm <sup>2</sup>  |
| 4      | BK 3            | 1.5mm <sup>2</sup>  |
| A      | BK 5            | 0.75mm <sup>2</sup> |
| B      | BK 6            | 0.75mm <sup>2</sup> |
| C      | BK 7            | 0.75mm <sup>2</sup> |
| D      | BK 8            | 0.75mm <sup>2</sup> |

| Pins    | Wire core color | Wire Gauge          |
|---------|-----------------|---------------------|
| 12 Pins |                 |                     |
| 1       | PK              | 0.25mm <sup>2</sup> |
| 2       | RD              | 0.25mm <sup>2</sup> |
| 3       | BK              | 0.25mm <sup>2</sup> |
| 4       | BU              | 0.25mm <sup>2</sup> |
| 5       | BN              | 0.25mm <sup>2</sup> |
| 6       | GN              | 0.25mm <sup>2</sup> |
| 7       | VT              | 0.25mm <sup>2</sup> |
| 8       | GY              | 0.25mm <sup>2</sup> |
| 9       | Outer sheath    |                     |
| 10      | WH              | 0.5mm <sup>2</sup>  |
| 11      | NC              |                     |
| 12      | BN              | 0.5mm <sup>2</sup>  |

| Pins    | Wire core color | Wire Gauge          |
|---------|-----------------|---------------------|
| 17 Pins |                 |                     |
| 1       | YE              | 0.14mm <sup>2</sup> |
| 2       | GN              | 0.14mm <sup>2</sup> |
| 3       | RD              | 0.14mm <sup>2</sup> |
| 4       | NC              |                     |
| 5       | BU              | 0.14mm <sup>2</sup> |
| 6       | NC              |                     |
| 7       | BNBU            | 0.5mm <sup>2</sup>  |
| 8       | GNBK            | 0.22mm <sup>2</sup> |
| 9       | GNRD            | 0.22mm <sup>2</sup> |
| 10      | BNRD            | 0.5mm <sup>2</sup>  |
| 11      | BK              | 0.14mm <sup>2</sup> |
| 12      | BN              | 0.14mm <sup>2</sup> |
| 13      | OG              | 0.14mm <sup>2</sup> |
| 14      | WHBK            | 0.14mm <sup>2</sup> |
| 15      | BNGY            | 0.22mm <sup>2</sup> |
| 16      | BNYE            | 0.22mm <sup>2</sup> |
| 17      | Inner sheath    |                     |

\*Wiring definition according to conventional standards,  
if according to the agreement or other please contact our sales.

# 7/8 Series

Products comply with IEC 61076-2-101 Industry 4.0 Agreement NEMA2000 standard

Plug: assembly, overmolded cable type (length can be customized at will)

Socket: Front Mount Solder Type, Back Mount Solder Type and PCB board type

Mainly used in power connectors

Pins Number: 3-6 pins




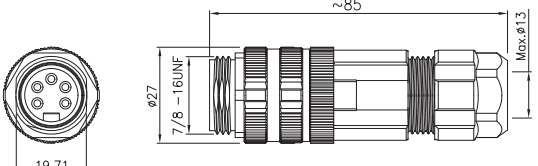

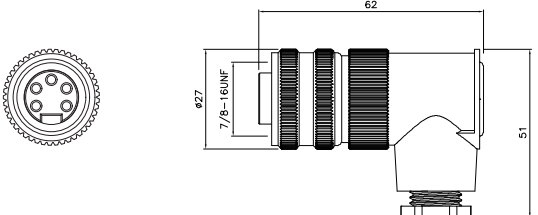

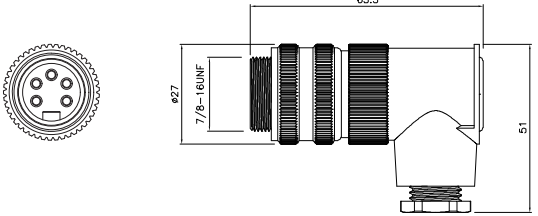

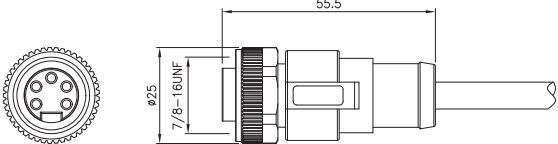

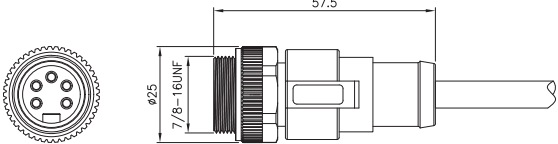

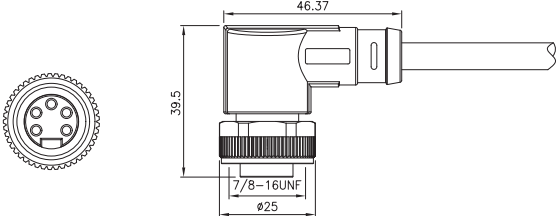
Waterproof grade: Ip65 IP67 IP68


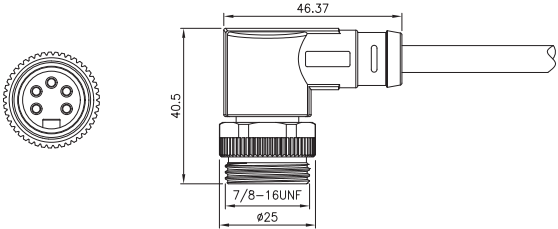

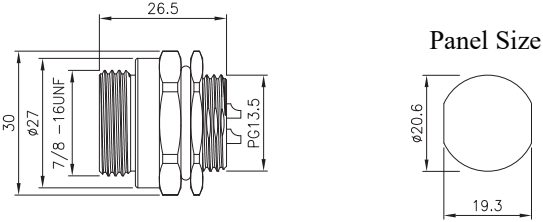

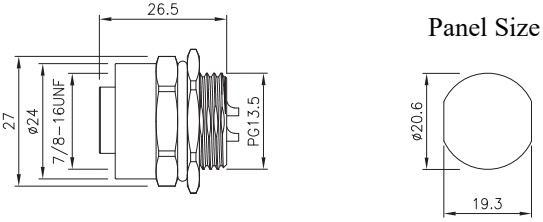

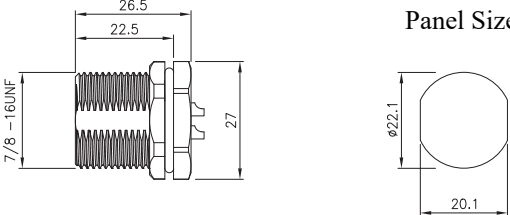

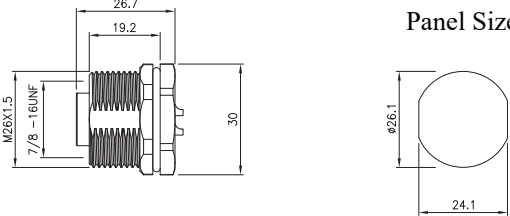

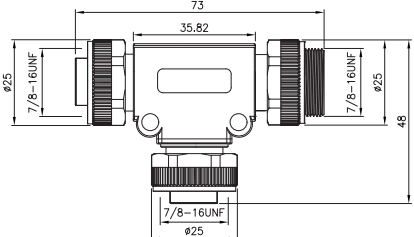


## PRODUCT PARAMETERS


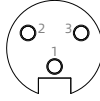
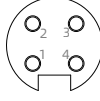

|  |   |
|--|---|
| Shell material: Brass nickel-plated/Zinc alloy nickel-plated/PA-GF | Contact impedance: $\leq 5\text{m}\Omega$                   |
| Sealing material: Epoxy resin/Rubber                               | Durability: $\geq 500$ Cycles                               |
| Contact material: Brass/Phosphorus copper gold-plated              | Insulation impedance: $\geq 100\text{m}\Omega$              |
| Insulator material: PA+GF/TPU                                      | Temperature: $-40^{\circ}\text{C} \sim +85^{\circ}\text{C}$ |
|  |   |



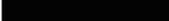
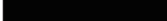
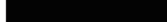










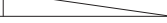

| Examples Picture   | Drawing NO. and Description                                      | Examples Drawing   |
|--|--|--|
|                               | <p>Z782PS01<br/>7/8 Straight Female Plastic Plug<br/>(Screw)</p> |    |
|                               | <p>Z781PS02<br/>7/8 Straight Male Plastic Plug<br/>(Screw)</p>   |    |
|                               | <p>Z782PR03<br/>7/8 Angled Female Plastic Plug (Screw)</p>       |    |
|                             | <p>Z781PR04<br/>7/8 Angled Male Plastic Plug (Screw)</p>         |   |
| <p>Shielded/Unshielded</p>  | <p>C782PS05<br/>7/8 Straight Female<br/>overmolded plug</p>      |  |
| <p>Shielded/Unshielded</p>  | <p>C781PS06<br/>7/8 Straight Male<br/>overmolded plug</p>        |  |
| <p>Shielded/Unshielded</p>  | <p>C782PR07<br/>7/8 Angled Female<br/>overmolded plug</p>        |  |

| Examples Picture  | Drawing NO. and Description  | Examples Drawing   |
|---|--|--|
|    | <p>C781PR08<br/>7/8 Angled Male overmolded plug</p>                          |    |
|    | <p>X781MF09<br/>7/8 Male Front Mount Socket<br/>(Solder, Screw PG13.5)</p>   |    |
|    | <p>X782MF10<br/>7/8 Female Front Mount Socket<br/>(Solder, Screw PG13.5)</p> |    |
|  | <p>X781MR11<br/>7/8 Male Rear Mount Socket<br/>(Solder, Screw 7/8-16UHF)</p> |   |
|  | <p>X782MR12<br/>7/8 Female Rear Mount Socket<br/>(Solder, Screw M26*1.5)</p> |  |
|  | <p>A783PR13<br/>7/8 T Type Adapter<br/>(PSS)</p>                             |  |

## 7/8·ELECTRICAL PARAMETERS

| Pins | Male  | Rated Current | Rated voltage |      | Conductor size |                 | Female  |
|------|---|---------------|---------------|------|----------------|-----------------|---|
|      |   |               | A/C           | D/C  | AWG            | mm <sup>2</sup> |   |
| 3    |  | 13A           | 300V          | 300V | 18             | 1               |  |
| 4    |  | 9A            | 300V          | 300V | 18             | 1               |  |
| 5    |  | 9A            | 300V          | 300V | 20             | 0.5             |  |
| 6    |  | 9A            | 300V          | 300V | 20             | 0.5             |  |

## 7/8·WIRE DEFINITION

| Pins | Wire color |   | Pins | Wire color |   | Pins | Wire color |  |
|------|------------|---|------|------------|---|------|------------|--|
|      | 3 Pin      |   |      | 4 Pin      |   |      | 5 Pin      |  |
| 1    | BK         |    | 1    | BK         |    | 1    | BK         |    |
| 2    | BN         |    | 2    | BU         |    | 2    | BU         |    |
| 3    | BU         |    | 3    | BN         |    | 3    | GNYE       |    |
| 4    | -          |   | 4    | WH         |   | 4    | BN         |   |
| 5    | -          |  | 5    | -          |  | 5    | WH         |  |

\*Wiring definition according to conventional standards,  
if according to the agreement or other please contact our sales.